

# QR280E



**INSTALLATION, USE AND MAINTENANCE MANUAL**

## 2 PRECAUTIONS

### WARNING

Make sure that the mains supply to the unit is disconnected before performing any installation, service, maintenance or electrical work!

### WARNING

The installation and service of the unit and complete ventilation system must be performed by an authorized installer and in accordance with local rules and regulations.

### WARNING

If any abnormality in operation is detected, disconnect the device from the mains supply and contact a qualified technician immediately.

### Transport and storage

- Do not leave the device exposed to atmospheric agents (rain, sun, snow, etc.).
- Duct connections/duct ends must be covered during storage and installation.

### Installation

- After removing the product from its packaging, verify its conditions. Do not leave packaging within the reach of children or people with disabilities.
- Beware of sharp edges. Use protective gloves.
- The device should not be used as an activator for water heaters, stoves, etc., nor should it discharge into hot air/fume vent ducts deriving from any type of combustion unit or tumble dryer. It must expel air outside via its own special duct.
- If the environment in which the product is installed also houses a fuel-operating device (water heater, methane stove etc., that is not a “sealed chamber” type), it is essential to ensure adequate air intake, to ensure good combustion and proper equipment operation.
- The electrical system to which the device is connected must comply with local regulations.
- Before connecting the product to the power supply or the power outlet, ensure that:
  - the data plate (voltage and frequency) correspond to those of the electrical mains
  - the electrical power supply/socket is adequate for maximum device power.
- For installation an omnipolar switch should be incorporated in the fixed wiring, in accordance with the wiring rules, to provide a full disconnection under overvoltage category III conditions (contact opening distance equal to or greater than 3mm).

### Use

- The device should not be used for applications other than those specified in this manual.
- This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.
- Do not touch the appliance with wet or damp hands/feet.
- The device is designed to extract clean air only, i.e. without grease, soot, chemical or corrosive agents, or flammable or explosive mixtures.
- Do not use the product in the presence of inflammable vapours, such as alcohol, insecticides, gasoline, etc.
- **The system should operate continuously, and only be stopped for maintenance/service.**
- Do not obstruct ducts or grilles to ensure optimum air passage.
- Do not immerse the device or its parts in water or other liquids.
- Operating temperature: 0°C up to +40°C.

### Service

- Although the mains supply to the unit has been disconnected there is still risk for injury due to rotating parts that have not come to a complete standstill.
- Beware of sharp edges. Use protective gloves.
- Use original spare parts only for repairs.

## 3 PRODUCT INFORMATION

### 3.1 General

This is the Installation, Use and Maintenance Manual of the heat recovery ventilation units, models QR280E and QR590E.

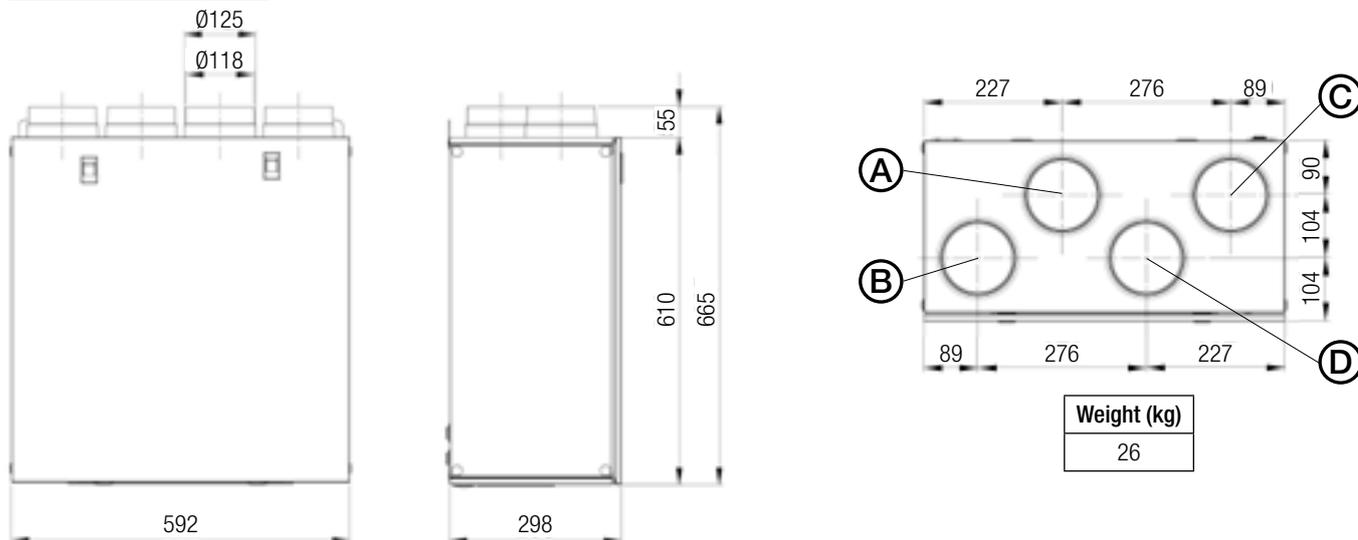
This manual consists of basic information and recommendations concerning installation, commissioning, use and service operations to ensure a proper fail-free operation of the unit.

The key to proper, safe and smooth operation of the unit is to read this manual thoroughly, use the unit according to given guidelines and follow all safety requirements.

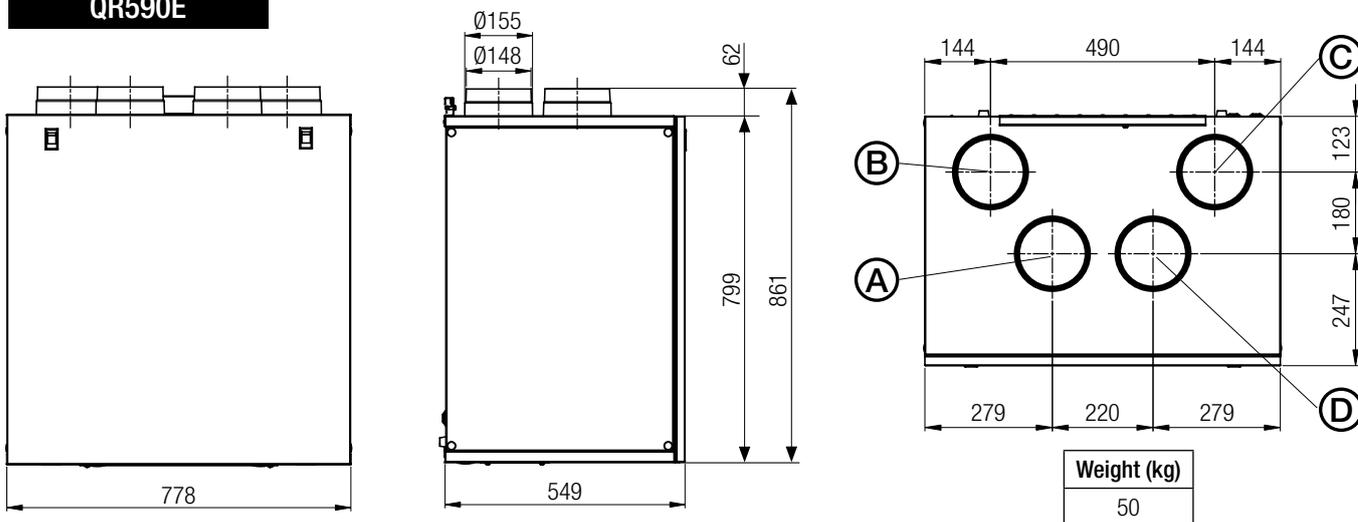
The units QR280E and QR590E are supplied with the CTRL-DSP remote multifunction control panel as standard.

### 3.2 Dimensions and Weight

#### QR280E



#### QR590E

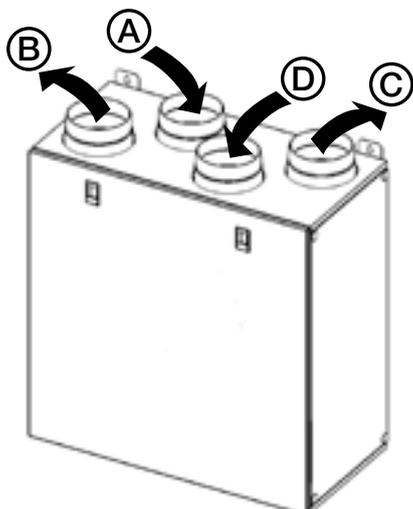


Dimensions in mm.

### 3.3 Duct connections

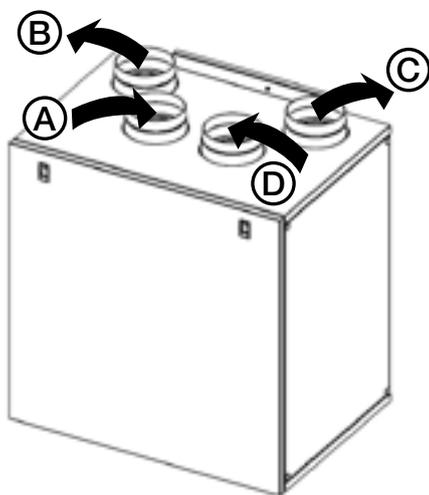
|       |  |         |
|-------|--|---------|
| LEFT  | Connections from and to outside are set on the left side of the unit front view  | DEFAULT |
| RIGHT | Connections from and to outside are set on the right side of the unit front view |         |

The factory setting is LEFT.



| QR280A |   |                         |
|--------|---|-------------------------|
| LEFT   | A | Intake air from outside |
|        | B | Exhaust air to outside  |
|        | C | Supply air to inside    |
|        | D | Extract air from inside |
| RIGHT  | A | Extract air from inside |
|        | B | Supply air to inside    |
|        | C | Exhaust air to outside  |
|        | D | Intake air from outside |

Fig. 3.a Connections in LEFT and RIGHT orientation - QR280E.



| QR590E |   |                         |
|--------|---|-------------------------|
| LEFT   | A | Intake air from outside |
|        | B | Exhaust air to outside  |
|        | C | Supply air to inside    |
|        | D | Extract air from inside |
| RIGHT  | A | Extract air from inside |
|        | B | Supply air to inside    |
|        | C | Exhaust air to outside  |
|        | D | Intake air from outside |

Fig. 3.b Connections in LEFT and RIGHT orientation - QR590E.

To set the RIGHT orientation of the machine:

- Modify the orientation on the CTRL-DSP (§ 7.2 - Installer menu: 3 Machine Orientation).
- For the QR590E units move the F7 filter from the left to the right side.
- Replace the ducting connection label on the top of the casing and the water drainage label on the bottom of the casing with those supplied with this installation manual.

### 3.4 Space required

Make sure that enough space is left around the unit to allow easy maintenance (access to filters, terminal box and removal of the side and front inspection panels).

### 3.5 Rating label

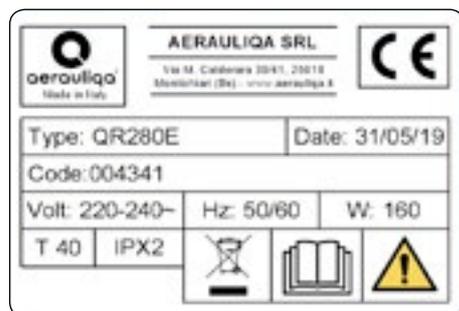


Fig.3.c Rating label

## 4 TRANSPORT AND STORAGE

### WARNING

Make sure that specific warnings and cautions in Chapter 2 “Precautions” are carefully read, understood and applied!

The appliance is delivered in one carton box.

The appliance should be stored and transported in such a way that it is protected against physical damage that can harm spigots, casing, display etc...

It should be covered so that dust, rain and snow cannot enter and damage the unit and its components.

## 5 INSTALLATION

### WARNING

Make sure that specific warnings and cautions in Chapter 2 “Precautions” are carefully read, understood and applied!

This section describes how to install the unit correctly.

**The unit must be installed according to these instructions.**

### 5.1 Unpacking

Verify that the unit (and eventual accessories) delivered is according to order before starting the installation. Any discrepancies from the ordered equipment must be reported to the supplier.

### 5.2 Where/how to install

- All QR units are meant for indoor installation in a heated space.
- Mount the unit on flat surface (wall).

- The unit must always be installed vertically.
- It's important that the unit is completely leveled before it is put into operation.
- Place the unit preferably in a separate room (e.g. storage, laundry room or similar).
- When choosing the location it should be kept in mind that the unit requires maintenance regularly and that the inspection doors should be easily accessible.
- Leave free space for opening the removable panels and for removal of the main components (§ 3.4).
- The outdoor air grilles if possible be put in the northern or eastern side of the building and away from other exhaust outlets like kitchen fan exhausts or laundry room outlets.

### 5.3 Installation

The unit must be installed in the following position.

**It is important that the unit is vertical in order for the condensation drainage to work properly.**

QR280E

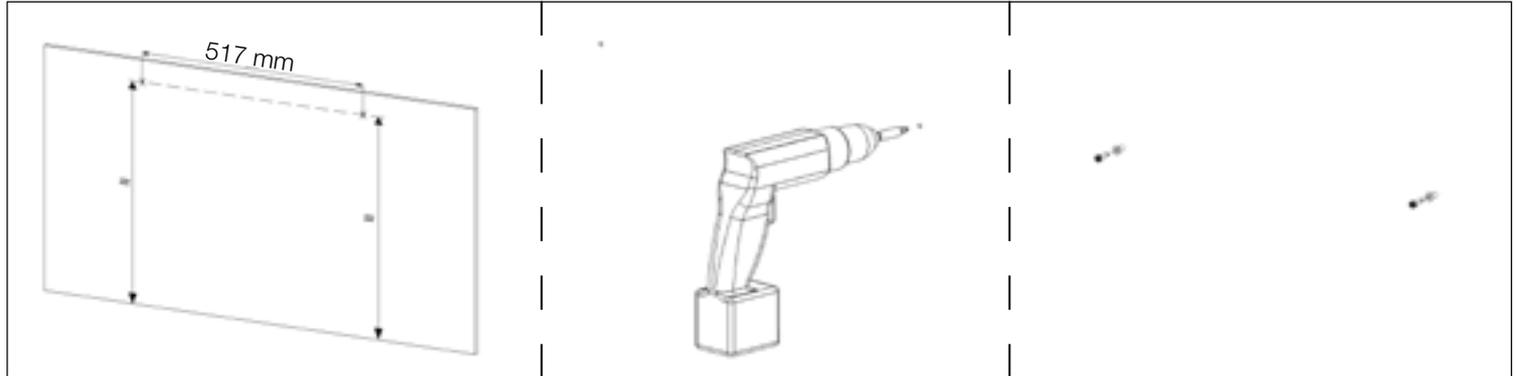


Fig. 5.a

Fig. 5.b

Fig. 5.c

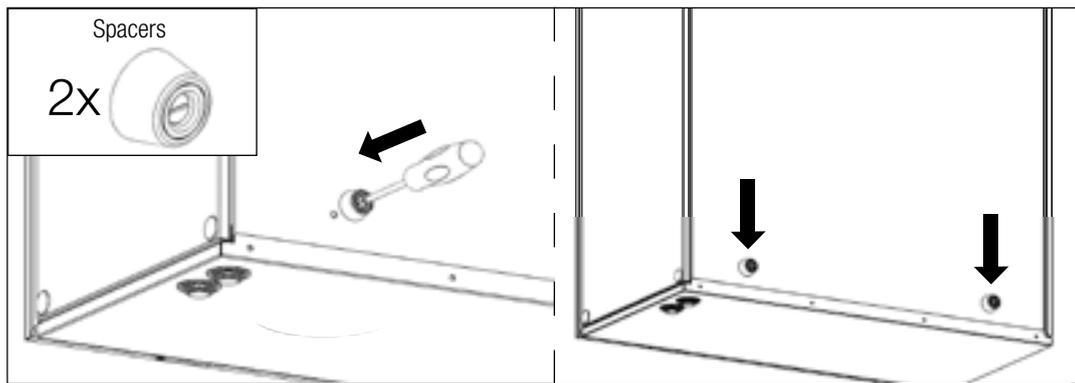


Fig. 5.d

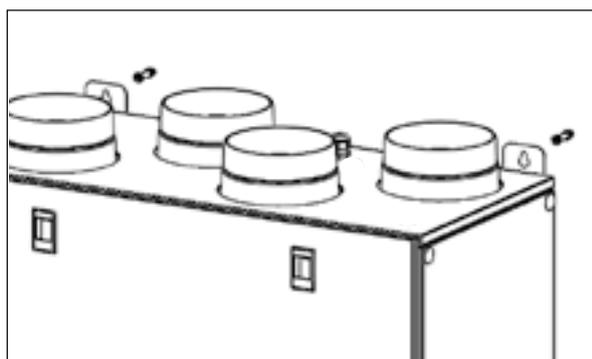


Fig. 5.e

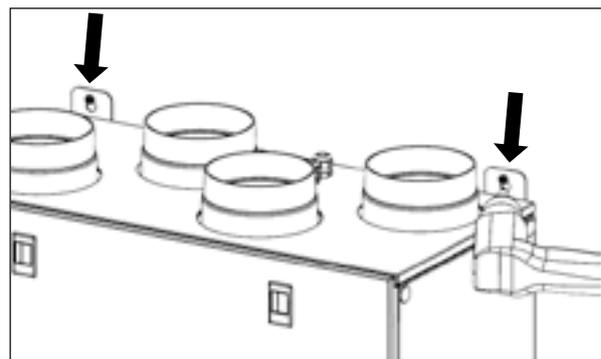


Fig. 5.f

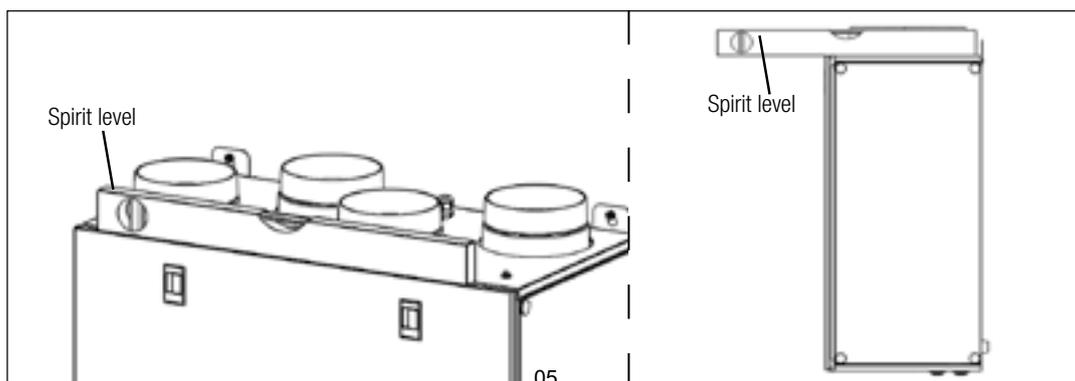
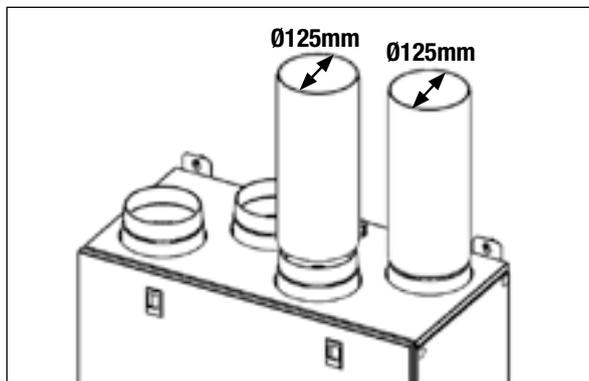


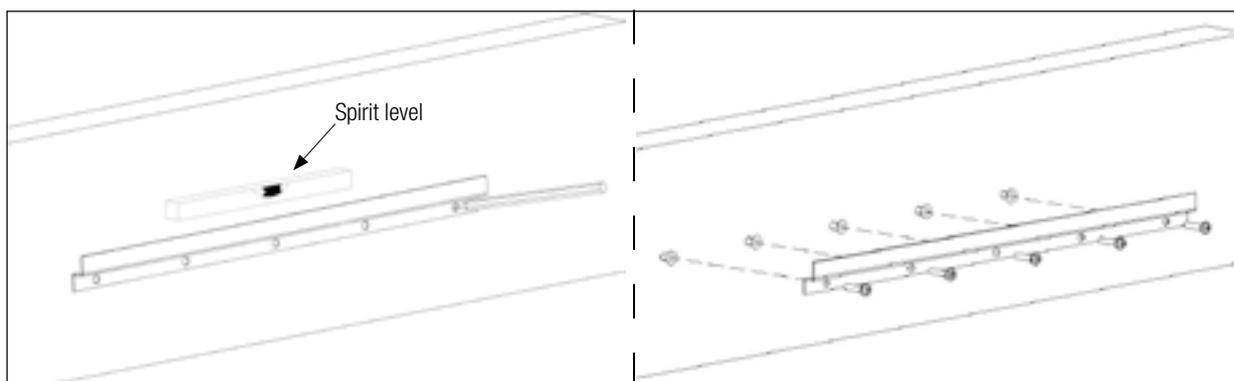
Fig. 5.g



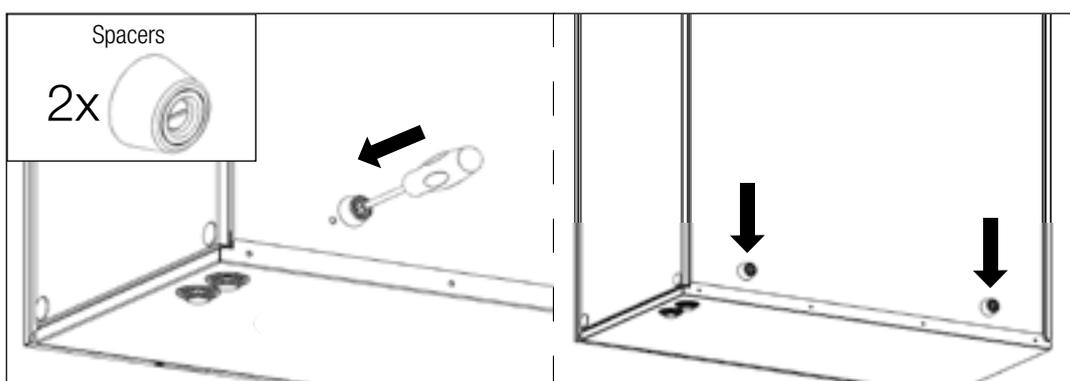
**Fig. 5.h**

- 5.a** Prepare the surface where the unit is to be mounted. Make sure that the surface is flat, levelled and that it supports the weight of the unit. Perform the installation in accordance with local rules and regulations.
- 5.b** Drill the holes in the wall.
- 5.c** Use appropriate wall plugs and screws (not supplied).
- 5.d** Fix the 2 spacers on the back of the unit.
- 5.e** Hang the unit to the wall by means of the fixing brackets.
- 5.f** Screw safely.
- 5.g** Make sure that the unit is at spirit level.
- 5.h** Connect the unit to the duct system. Make sure that all necessary accessories are used to create a functional ventilation solution.  
Connect the unit electrically according to § 5.4. Check that it starts up correctly.

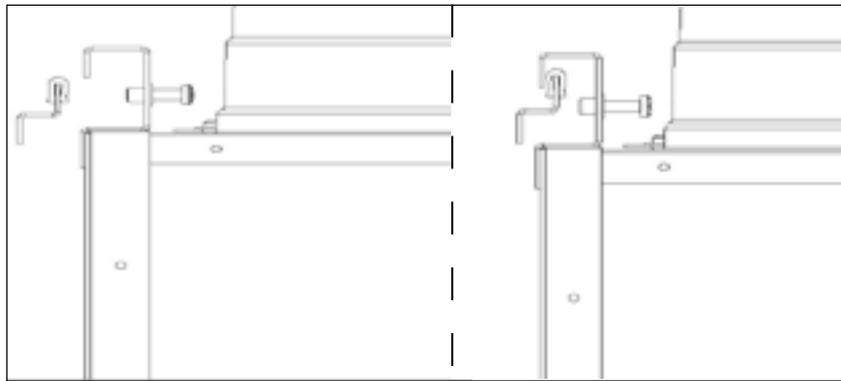
**QR590E**



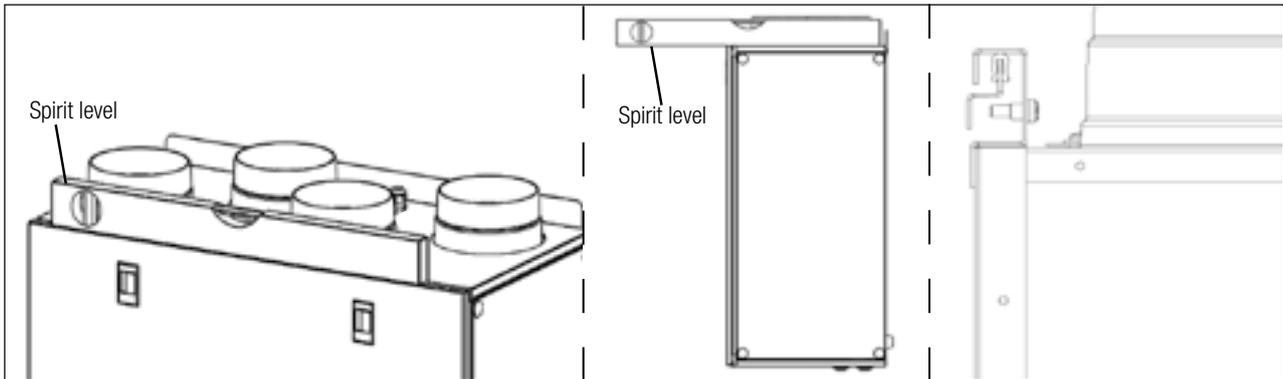
**Fig. 5.j**



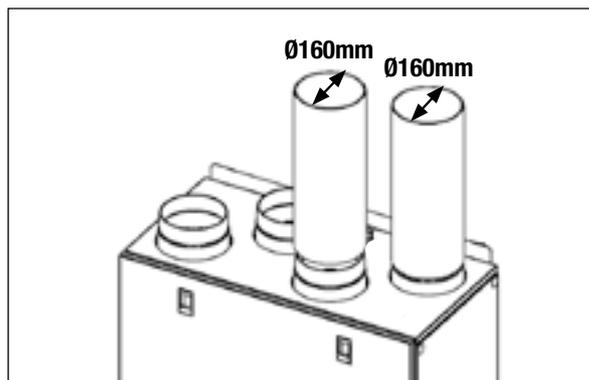
**Fig. 5.k**



**Fig. 5.l**



**Fig. 5.m**



**Fig. 5.n**

- 5.j** Prepare the surface where the unit is to be mounted. Make sure that the surface is flat, levelled and that it supports the weight of the unit. Perform the installation in accordance with local rules and regulations. Use the wall fixing bracket as template to indicate where to drill the holes in the wall: make sure it is at spirit level. Use appropriate screws and wall plugs (not supplied) to fix the wall fixing bracket.
- 5.k** Fix the 2 spacers on the back of the unit.
- 5.l** Hook the unit at its bracket.
- 5.m** Make sure it is at spirit level and fix it by means of the safety screw.
- 5.n** Connect the unit to the duct system. Make sure that all necessary accessories are used to create a functional ventilation solution.  
Connect the unit electrically according to § 5.4. Check that it starts up correctly.

## 5.4 Precabled electric connections

### WARNING

Make sure that the mains supply to the unit is disconnected before performing any installation, service, maintenance or electrical work!

### WARNING

The installation and service of the unit and complete ventilation system must be performed by an authorized installer and in accordance with local rules and regulations.

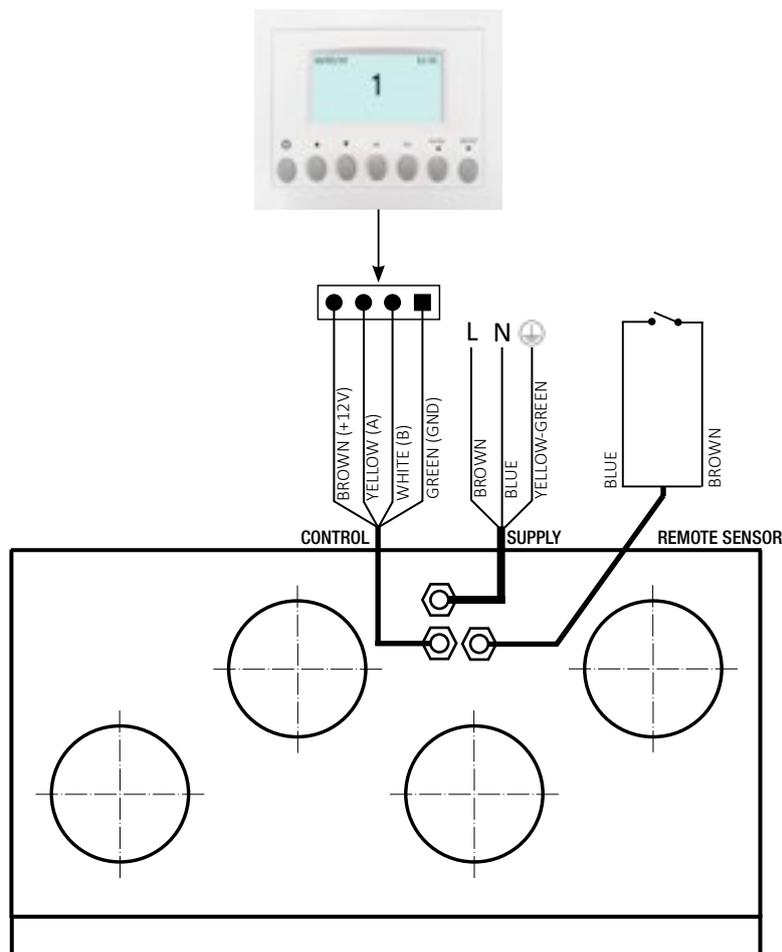
### The unit must be earthed.

The units are wired internally from factory.

To connect the the CTRL-DSP to the mother board use a 4 poles twisted-pair cable: 30m max length.

Unit comes pre-wired with:

- mains supply cable (3-core: brown, blue, yellow/green).
- control cable, for connection to CTRL-DSP (4-core: green, brown, yellow, white).
- cable for connection to remote sensor (2-core: blue, brown).



**Fig. 5.p** Electric connections

## 5.5 Additional electric connections

### WARNING

Make sure that the mains supply to the unit is disconnected before performing any installation, service, maintenance or electrical work!

### WARNING

The installation and service of the unit and complete ventilation system must be performed by an authorized installer and in accordance with local rules and regulations.

### The units must be earthed.

The units are wired internally from factory.

To connect the the CTRL-DSP to the motherboard use a 4 poles twisted-pair cable: 30m max length.

Figures below show the wiring diagram.

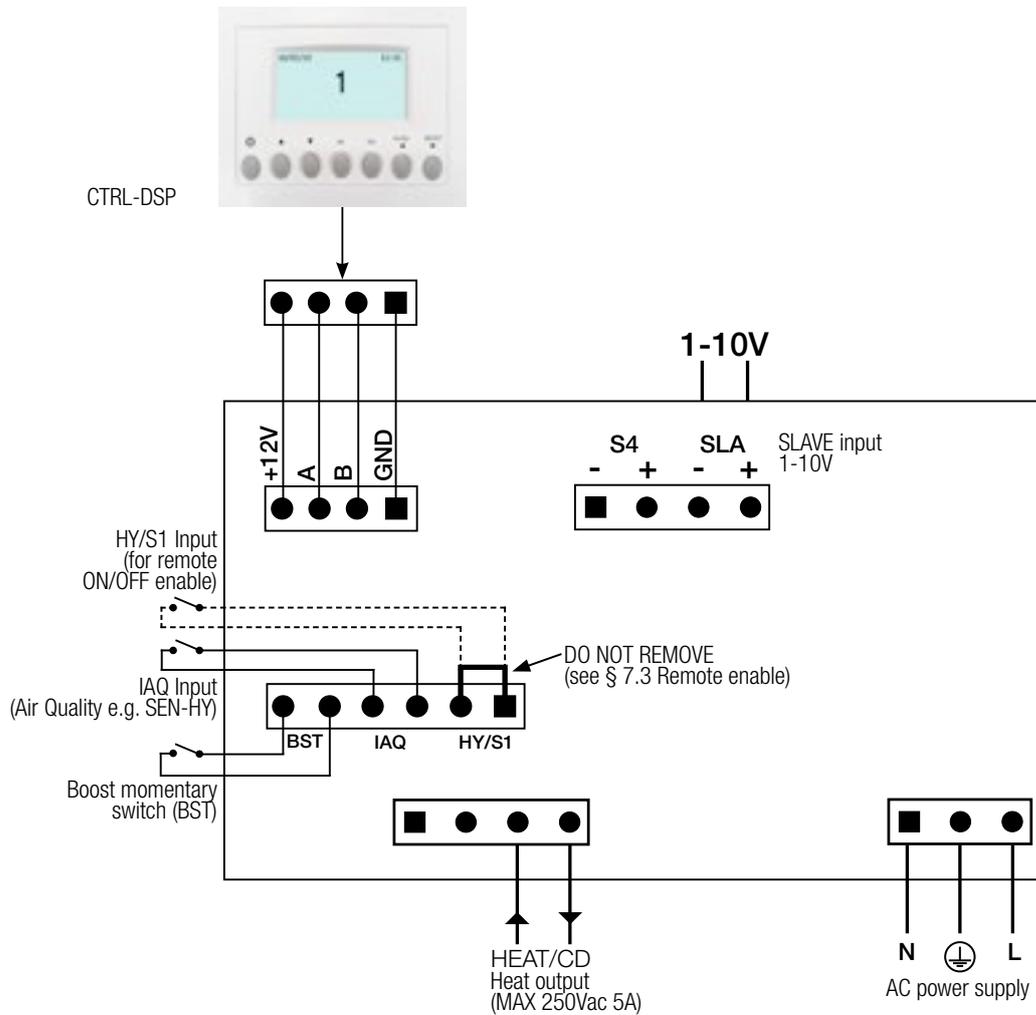


Fig. 5.q Electrical connections on the motherboard fitted in the terminal box.

### Inputs/commands

N°1 AC supply connector.

N°3 on/off inputs (volt-free contacts), N°1 for ambient sensors (named IAQ), N°1 for boost momentary switch (named BST) and N°1 for remote ON/OFF enable (named HY/S1).

N°1 1-10V analog input (named SLAVE).

N°1 4-pole connector for CTRL-DSP (RS485 plus 12Vdc supply).

### Outputs

N°1 on/off output for pre-heating/post-heating (relay contact – 250Vac 5A).

## 6 COMMISSIONING

### 6.1 Setting Fan speed

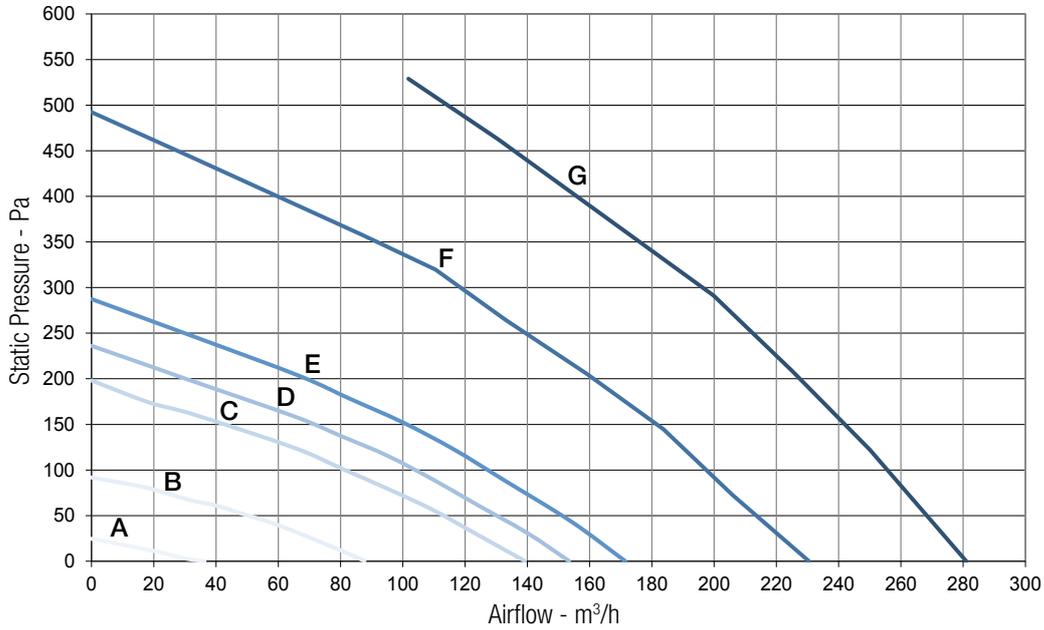
The speed of the unit can be adjusted during installation according to required ventilation rate.

**Figures 6. a-d** below show performance curve at different settings of the 0-10V signal to the motors. Consumption refers to the 2 motors.

**Figures 6. b-e** indicate the data of the enthalpic heat exchanger.

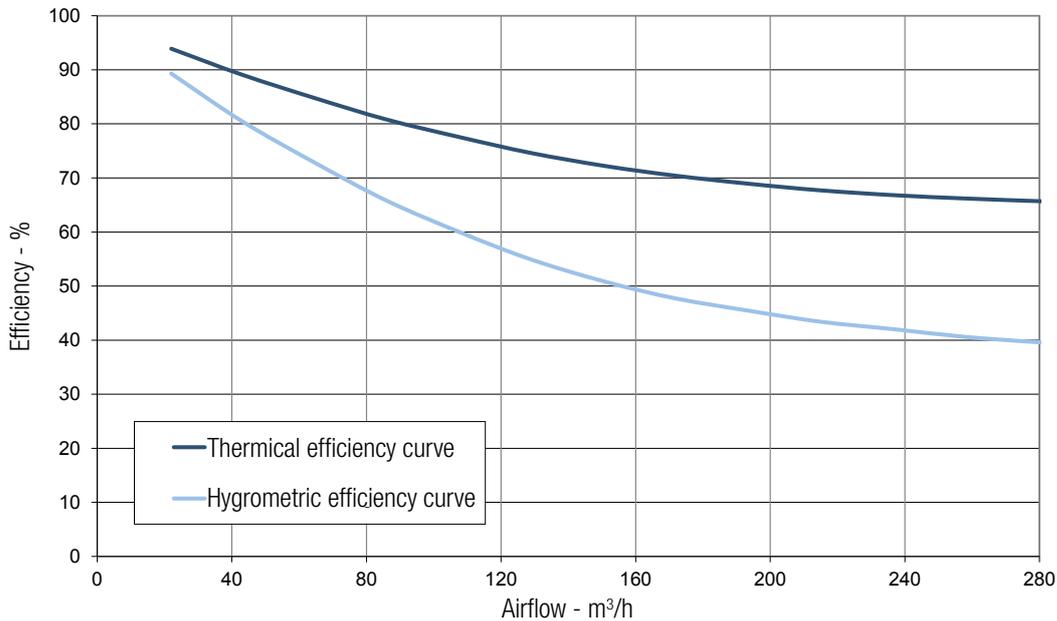
**Tables 6. c-f** indicate the sound level at the different speeds.

#### QR280E



| Curve   | Speed % | W max | m³/h max |
|---------|---------|-------|----------|
| A (min) | 23      | 9     | 36       |
| B       | 30      | 17    | 88       |
| C       | 46      | 33    | 139      |
| D       | 60      | 41    | 153      |
| E       | 77      | 51    | 172      |
| F       | 92      | 100   | 230      |
| G (max) | 100     | 160   | 281      |

**Fig. 6.a** Intake curve according to Reg. 1253/2014 (ErP).



**Fig. 6.b** Data of the enthalpic heat exchanger.  
Test conditions:  
Indoor air 25°C 50% RH;  
External air 5°C 70% RH.

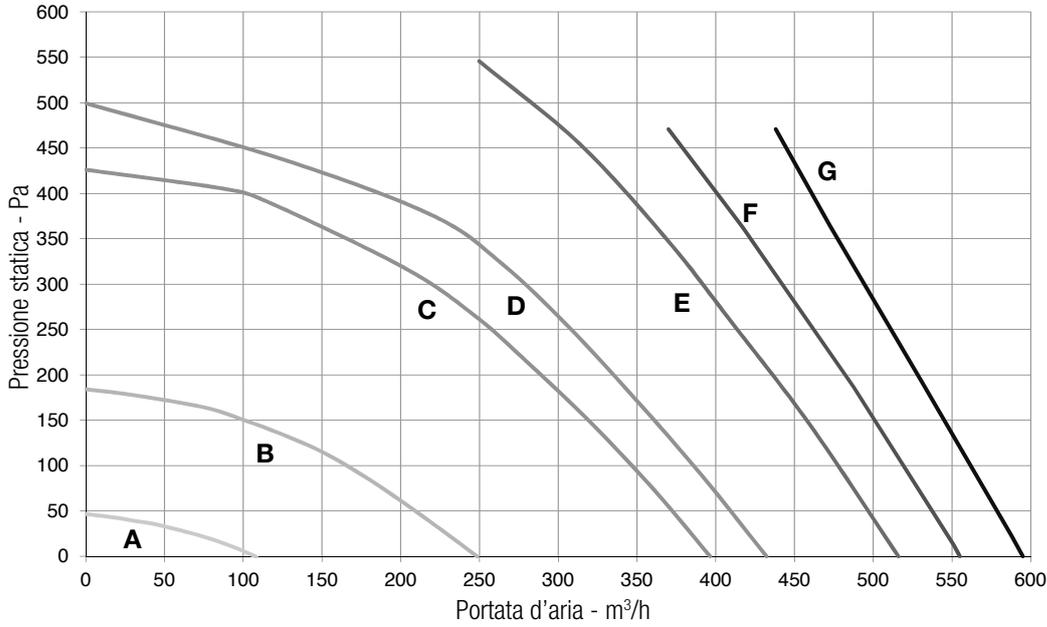
| Speed 100% | Lw dB - SOUND POWER OCTAVE BAND |     |     |     |    |    |    |    |     | Lp dB(A) |
|------------|---------------------------------|-----|-----|-----|----|----|----|----|-----|----------|
|            | 63                              | 125 | 250 | 500 | 1K | 2K | 4K | 8K | Tot | @3m      |
| Intake     | 76                              | 64  | 70  | 72  | 62 | 59 | 53 | 46 | 78  | 50       |
| Supply     | 75                              | 64  | 66  | 68  | 59 | 53 | 44 | 34 | 77  | 46       |
| Extract    | 76                              | 63  | 66  | 68  | 60 | 54 | 45 | 34 | 77  | 47       |
| Exhaust    | 76                              | 64  | 69  | 70  | 61 | 58 | 52 | 44 | 78  | 49       |
| Breakout   | 74                              | 67  | 65  | 70  | 62 | 56 | 48 | 36 | 77  | 48       |

| Speed 80% | Lw dB - SOUND POWER OCTAVE BAND |     |     |     |    |    |    |    |     | Lp dB(A) |
|-----------|---------------------------------|-----|-----|-----|----|----|----|----|-----|----------|
|           | 63                              | 125 | 250 | 500 | 1K | 2K | 4K | 8K | Tot | @3m      |
| Intake    | 67                              | 63  | 70  | 69  | 60 | 58 | 51 | 43 | 74  | 48       |
| Supply    | 65                              | 61  | 65  | 66  | 57 | 51 | 42 | 31 | 71  | 44       |
| Extract   | 66                              | 61  | 65  | 65  | 58 | 53 | 43 | 32 | 71  | 44       |
| Exhaust   | 66                              | 62  | 68  | 69  | 59 | 56 | 50 | 43 | 71  | 47       |
| Breakout  | 61                              | 66  | 65  | 67  | 57 | 53 | 45 | 33 | 71  | 45       |

| Speed 60% | Lw dB - SOUND POWER OCTAVE BAND |     |     |     |    |    |    |    |     | Lp dB(A) |
|-----------|---------------------------------|-----|-----|-----|----|----|----|----|-----|----------|
|           | 63                              | 125 | 250 | 500 | 1K | 2K | 4K | 8K | Tot | @3m      |
| Intake    | 57                              | 57  | 69  | 57  | 51 | 49 | 42 | 33 | 70  | 41       |
| Supply    | 55                              | 55  | 64  | 54  | 49 | 43 | 34 | 24 | 65  | 37       |
| Extract   | 60                              | 54  | 62  | 53  | 49 | 44 | 34 | 24 | 65  | 36       |
| Exhaust   | 57                              | 56  | 68  | 57  | 51 | 49 | 42 | 33 | 69  | 41       |
| Breakout  | 56                              | 55  | 61  | 54  | 50 | 45 | 35 | 25 | 64  | 36       |

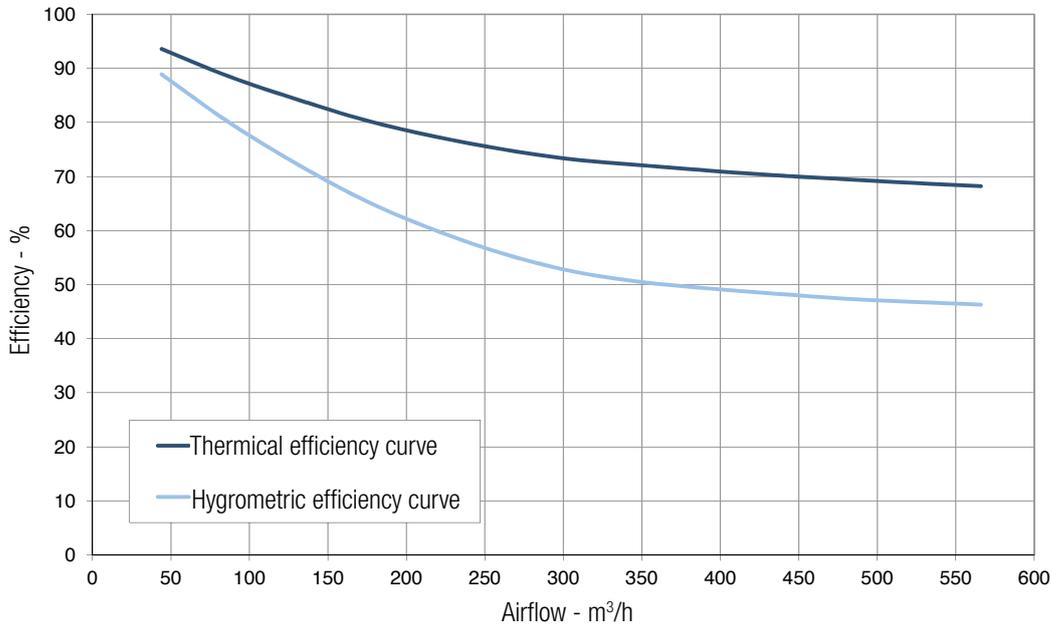
| Speed 40% | Lw dB - SOUND POWER OCTAVE BAND |     |     |     |    |    |    |    |     | Lp dB(A) |
|-----------|---------------------------------|-----|-----|-----|----|----|----|----|-----|----------|
|           | 63                              | 125 | 250 | 500 | 1K | 2K | 4K | 8K | Tot | @3m      |
| Intake    | 51                              | 51  | 58  | 47  | 40 | 38 | 28 | 21 | 60  | 31       |
| Supply    | 53                              | 51  | 57  | 44  | 37 | 31 | 23 | 16 | 59  | 29       |
| Extract   | 53                              | 48  | 55  | 44  | 38 | 32 | 22 | 16 | 58  | 27       |
| Exhaust   | 52                              | 50  | 56  | 48  | 40 | 37 | 29 | 22 | 59  | 30       |
| Breakout  | 53                              | 48  | 53  | 45  | 39 | 32 | 22 | 16 | 57  | 27       |

**Table 6.c** Sound level: dBA figures are average spherical free-field, for comparative use only.



| Curve   | Speed % | W max | m³/h max |
|---------|---------|-------|----------|
| A (min) | 21      | 11    | 108      |
| B       | 37      | 38    | 249      |
| C       | 54      | 117   | 396      |
| D       | 58      | 146   | 432      |
| E       | 67      | 234   | 516      |
| F       | 81      | 305   | 555      |
| G (max) | 100     | 343   | 595      |

**Fig. 6.d** Intake curve according to Reg. 1253/2014 (ErP). Product tested without filter F7.



**Fig. 6.e** Data of the enthalpic heat exchanger. Test conditions: Indoor air 25°C 50% RH; External air 5°C 70% RH.

| Speed 100% | Lw dB - SOUND POWER OCTAVE BAND |     |     |     |     |     |     |    |     | Lp dB(A) |
|------------|---------------------------------|-----|-----|-----|-----|-----|-----|----|-----|----------|
|            | 63                              | 125 | 250 | 500 | 1 K | 2 K | 4 K | 8K | Tot | @3m      |
| Intake     | 83                              | 65  | 70  | 73  | 62  | 58  | 53  | 47 | 84  | 51       |
| Supply     | 81                              | 65  | 65  | 66  | 57  | 51  | 42  | 33 | 81  | 45       |
| Extract    | 80                              | 63  | 66  | 68  | 60  | 54  | 45  | 34 | 78  | 47       |
| Exhaust    | 78                              | 65  | 70  | 71  | 62  | 59  | 53  | 45 | 80  | 50       |
| Breakout   | 81                              | 69  | 67  | 69  | 62  | 56  | 48  | 36 | 82  | 48       |

| Speed 80% | Lw dB - SOUND POWER OCTAVE BAND |     |     |     |     |     |     |    |     | Lp dB(A) |
|-----------|---------------------------------|-----|-----|-----|-----|-----|-----|----|-----|----------|
|           | 63                              | 125 | 250 | 500 | 1 K | 2 K | 4 K | 8K | Tot | @3m      |
| Intake    | 73                              | 61  | 67  | 69  | 59  | 56  | 50  | 43 | 75  | 47       |
| Supply    | 72                              | 61  | 63  | 65  | 56  | 50  | 41  | 31 | 74  | 43       |
| Extract   | 73                              | 60  | 63  | 65  | 57  | 51  | 42  | 31 | 74  | 44       |
| Exhaust   | 73                              | 61  | 66  | 67  | 58  | 55  | 49  | 41 | 75  | 46       |
| Breakout  | 71                              | 64  | 62  | 67  | 59  | 53  | 45  | 33 | 74  | 45       |

| Speed 60% | Lw dB - SOUND POWER OCTAVE BAND |     |     |     |     |     |     |    |     | Lp dB(A) |
|-----------|---------------------------------|-----|-----|-----|-----|-----|-----|----|-----|----------|
|           | 63                              | 125 | 250 | 500 | 1 K | 2 K | 4 K | 8K | Tot | @3m      |
| Intake    | 65                              | 61  | 68  | 67  | 58  | 56  | 49  | 41 | 72  | 46       |
| Supply    | 63                              | 59  | 63  | 64  | 55  | 49  | 40  | 29 | 69  | 42       |
| Extract   | 64                              | 59  | 63  | 63  | 56  | 51  | 41  | 30 | 69  | 42       |
| Exhaust   | 64                              | 60  | 66  | 67  | 57  | 54  | 48  | 41 | 71  | 45       |
| Breakout  | 59                              | 64  | 63  | 65  | 57  | 51  | 43  | 31 | 70  | 44       |

| Speed 40% | Lw dB - SOUND POWER OCTAVE BAND |     |     |     |     |     |     |    |     | Lp dB(A) |
|-----------|---------------------------------|-----|-----|-----|-----|-----|-----|----|-----|----------|
|           | 63                              | 125 | 250 | 500 | 1 K | 2 K | 4 K | 8K | Tot | @3m      |
| Intake    | 55                              | 55  | 67  | 55  | 49  | 47  | 40  | 31 | 68  | 39       |
| Supply    | 53                              | 53  | 62  | 52  | 47  | 41  | 32  | 22 | 63  | 35       |
| Extract   | 58                              | 52  | 60  | 51  | 47  | 42  | 32  | 22 | 63  | 34       |
| Exhaust   | 55                              | 54  | 66  | 55  | 49  | 47  | 40  | 31 | 67  | 39       |
| Breakout  | 54                              | 53  | 59  | 52  | 48  | 43  | 33  | 23 | 62  | 34       |

**Table 6.f** Sound level: dBA figures are average spherical free-field, for comparative use only.

## 6.2 Before starting the system

When the installation is finished, check that:

- Filters are mounted correctly.
- The unit is installed in accordance with the instructions.
- The unit is correctly wired.
- Eventual outdoor and exhaust air dampers and silencers are installed and that the duct system is correctly connected to the unit.
- All ducts are sufficiently insulated and installed according to local rules and regulations.
- Outdoor air intake is positioned with sufficient distance to pollution sources (kitchen ventilator exhaust, central vacuum system exhaust or similar).
- The unit is correctly set and commissioned.

## 7 OPERATION

### WARNING

Make sure that specific warnings and cautions in Chapter 2 “Precautions” are carefully read, understood and applied!

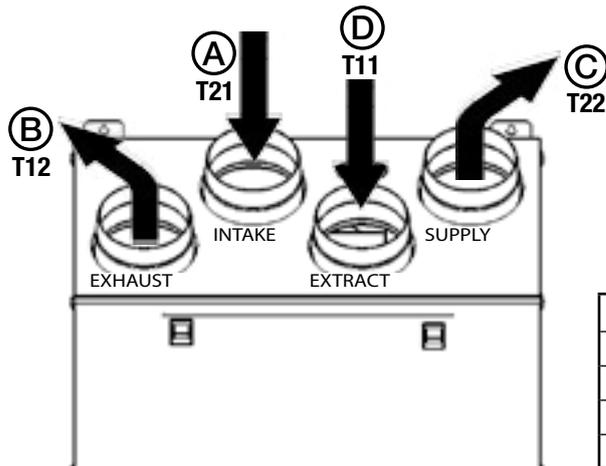


Fig. 7.a QR280E temperature probes.

| LEFT ORIENTATION |                         |
|------------------|-------------------------|
| A                | Intake air from outside |
| B                | Exhaust air to outside  |
| C                | Supply air to inside    |
| D                | Extract air from inside |

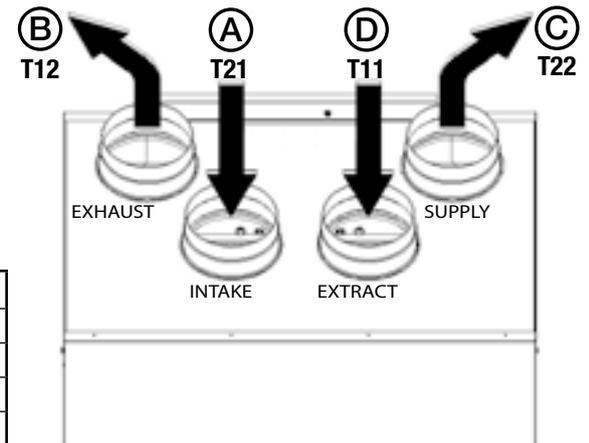


Fig. 7.b QR590E temperature probes.

In case of RIGHT orientation, follows instructions as per § 3.3 - Fig. 3.a and Fig. 3.b in order to get the temperature probes operate correctly.

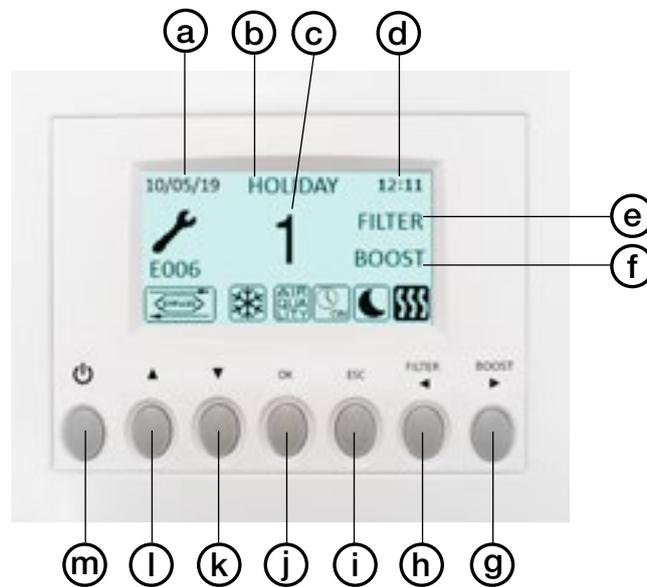


Fig. 7.c CTRL-DSP

- (a) DATE: shows the current date
- (b) MODE: shows the operation mode
- (c) SPEED: shows the selected speed
- (d) TIME: shows the time
- (e) FILTER ALARM: shows that filters need to be maintained/replaced
- (f) BOOST: shows that BOOST speed is activated
- DISABLED: shows that the CTRL-DSP is disabled
- (g) BOOST: to manually activate the BOOST speed  
to move to the right when setting the Weekly Timer
- (h) FILTRO: to reset the Filter Alarm  
to move to the left when setting the Weekly Timer
- (i) ESC: to exit and go back to the previous menu
- (j) OK: to enter the selected menu
- (k) to go DOWN with the menu selection
- (l) to go UP with the menu selection
- (m) to power on/off the ventilation unit

- shows ERROR ALARM (see §7.3 to check the type of error)
- shows that the Bypass is active
- shows that ANTI-FROST is active
- shows that the IAQ input is activated (i.e. HY, CO2)
- shows that NIGHT MODE is activated
- shows that Heating output is activated
- shows that the Boost is active
- shows that the weekly timer is activated
- shows that the weekly timer is deactivated
- shows that the SLAVE functionality is activated

Some operations can be selected either from the CTRL-DSP buttons or from the menu.

When powered on, the CTRL-DSP displays as follows:



**Fig. 7.d** CTRL-DSP operation screen

The speed (1-2-3) can be manually changed using ▲ or ▼.

### 7.1 User Menu on CTRL-DSP

To enter the User Menu press OK or ESC.

To exit the User Menu press ESC or wait for about 60 seconds.

| User Menu            |
|----------------------|
| 1 Mode Selection     |
| 2 Boost              |
| 3 Boost Duration     |
| 4 Reset FILTER Alarm |
| 5 Night Mode         |
| 6 Weekly timer       |
| 7 Installer Menu     |

Select the menu item using ▲ or ▼.  
Press OK to enter.

| User Menu            |
|----------------------|
| 1 Mode Selection     |
| 2 Boost              |
| 3 Boost Duration     |
| 4 Reset FILTER Alarm |
| 5 Night Mode         |
| 6 Weekly timer       |
| 7 Installer Menu     |

Mode selection allows the choice among “Normal Mode” and “Holiday”.

Press OK to enter.

Choose the mode using ▲ or ▼.

Press OK to select.

Press ESC or wait for about 60 seconds to go back to the previous menu.

#### Normal Mode 3V (DEFAULT)

Once powered on, the unit runs at the speed selected during the installation.

The speed number (1-2-3) is displayed on the LCD.

Factory setting (DEFAULT): speed 1.

The speed (1-2-3) can be manually changed using ▲ or ▼.

In case the IAQ sensor input is activated as per Fig. 5q (e.g. HY or IAQ sensor), the unit speed increases by 15%, and the icon  is displayed. Once the IAQ input is deactivated, the unit reverts back to selected speed.

In case the Night Mode is activated (  - User Menu 5), the sensor logic described above is ignored (the sensors have no effect and the unit runs at speed 1).

#### Holiday mode

The unit works at Holiday speed, adjusted during the installation.

The IAQ sensor logic described above is ignored (the sensors have no effect).

The word HOLIDAY is displayed.

| User Menu            |
|----------------------|
| 1 Mode Selection     |
| 2 Boost              |
| 3 Boost Duration     |
| 4 Reset FILTER Alarm |
| 5 Night Mode         |
| 6 Weekly timer       |
| 7 Installer Menu     |

It allows to select the maximum speed (Boost).  
Press OK to select.  
Choose NO or YES using ▲ or ▼.  
Press OK to select and go back to the previous menu.  
Factory setting (DEFAULT): NO.

Boost speed can be adjusted during the installation.  
Boost speed can be activated if the Mode selection is 3V, Holiday or Slave.  
Boost function can be enabled in these ways:  
- from the User Menu (2 Boost function).  
- pressing the BOOST button on the CTRL-DSP for at least 2 seconds (Fig. 7.c - **g**).- using a remote momentary switch connected to the BST input (Fig. 5.q).

If Boost is active, the icon  is displayed and the unit runs at the selected Boost speed, for the duration time set in the User Menu "3 Boost duration"; afterwards the unit reverts to selected speed.

Boost can be deactivated before time only by pressing the BOOST button on the CTRL-DSP for at least 2 seconds (Fig. 7.c - **g**).

If the Weekly timer is activated  the Boost functionality can be activated.  
If the Weekly timer is deactivated  the Boost functionality cannot be activated.

| User Menu            |
|----------------------|
| 1 Mode Selection     |
| 2 Boost              |
| 3 Boost Duration     |
| 4 Reset FILTER Alarm |
| 5 Night Mode         |
| 6 Weekly timer       |
| 7 Installer Menu     |

It allows to set the duration of the Boost speed.  
Press OK to select.  
Time setting options are 15 - 30 - 45 - 60 minutes.  
Increase/decrease the minutes using ▲ or ▼.  
Press OK to select and go back to the previous menu.  
Factory setting (DEFAULT): 15 minutes.

| User Menu            |
|----------------------|
| 1 Mode Selection     |
| 2 Boost              |
| 3 Boost Duration     |
| 4 Reset FILTER Alarm |
| 5 Night Mode         |
| 6 Weekly timer       |
| 7 Installer Menu     |

It allows to reset the Filter Alarm after maintenance/replacement, only when FILTER is displayed (Fig. 7.c - **e**).

Timing can be set during the installation.  
Factory setting (DEFAULT): 3 months.  
Press OK to select and reset.  
Press ESC to go back to the previous menu.  
FILTER is no more displayed.  
The Filter Alarm can be also reset pressing the FILTER button on the CTRL-DSP (Fig. 7.c - **h**).

| User Menu            |
|----------------------|
| 1 Mode Selection     |
| 2 Boost              |
| 3 Boost Duration     |
| 4 Reset FILTER Alarm |
| 5 Night Mode         |
| 6 Weekly timer       |
| 7 Installer Menu     |

It allows to deactivate the automatic operation of the speed increased via remote IAQ sensors: the unit operates at speed 1. When the "ending time" is elapsed, the unit returns to operate at the selected speed.

Press OK to select.  
Select the submenu item using ▲ or ▼:  
1 Enabling: select ON or OFF - Factory setting (DEFAULT): OFF  
2 Starting Time: set the time - Factory setting (DEFAULT): 20:00 o'clock (8 p.m.)  
3 Ending Timer: set the time - Factory setting (DEFAULT): 08:00 o'clock (8 a.m.)  
Change the time using ▲ or ▼: switch from hour to minute pressing OK.  
Press OK to confirm.  
Press ESC to go back to the previous menu.

If the Night Mode is activated, the icon  is displayed.  
If both the Night Mode and the Weekly Timer are activated   the unit speed is the one set in the Weekly Timer program while any remote IAQ sensor is deactivated.

If the Night Mode is activated  while the Weekly Timer is deactivated  the unit operates in Night Mode (speed 1 and remote IAQ sensors disabled).

If the user changes manually the speed using ▲ or ▼, or push the BOOST button (Fig. 7.c - **g**), the Night Mode is disabled and the icon  vanishes.

| User Menu            |
|----------------------|
| 1 Mode Selection     |
| 2 Boost              |
| 3 Boost Duration     |
| 4 Reset FILTER Alarm |
| 5 Night Mode         |
| 6 Weekly timer       |
| 7 Installer Menu     |

It allows to set the time slots and the operating speeds throughout the week when the unit is set to Normal Mode 3V.

Press OK to select.  
Choose NO or YES using ▲ or ▼.  
Press OK to select.  
Factory setting (DEFAULT): NO.

If "YES" is chosen, pressing OK the Monday time program is displayed.  
Change the days using ◀ or ▶.  
Press OK to set the daily time program (max 4 time slots).  
Switch from hours-minutes-speeds using ◀ or ▶.  
Change hours-minutes-speeds using ▲ or ▼.  
The daily program can be copied in the following days pressing OK.  
Save the setting pressing ESC and then OK.

If the Weekly Timer is activated, the icon  is displayed.

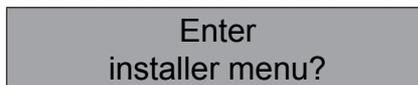
Note: in the intervals not included in the programmed time slots the unit is OFF. The icon  is displayed.

In case both the Weekly Timer and the Night Mode need to be used, make reference to the User Menu "5 Night Mode" for more details.

In case both the Weekly Timer and the Boost functionality need to be used, make reference to the User Menu "2 Boost" for more details.

| User Menu            |
|----------------------|
| 1 Mode Selection     |
| 2 Boost              |
| 3 Boost Duration     |
| 4 Reset FILTER Alarm |
| 5 Night Mode         |
| 6 Weekly timer       |
| 7 Installer Menu     |

It allows to select the Installer menu.



Press OK to enter the Installer menu.  
Press ESC to go back to the previous menu.

## 7.2 Installer Menu on CTRL-DSP

The Installer menu can be selected either by selecting point 7 in the User Menu or by pressing OK+ESC for about 7 seconds. To exit the Installer Menu press ESC or wait for about 60 seconds.

| Installer Menu              |
|-----------------------------|
| 1 Language                  |
| 2 Date/time                 |
| 3 Machine orientation       |
| 4 Normal Mode               |
| 6 Bypass settings           |
| 8 Heating                   |
| 10 Speed setting            |
| 11 Airflow Balancing        |
| 12 F7 filter                |
| 13 Filter Alarm interval    |
| 15 Constant Pressure        |
| 17 Periodic purge           |
| 18 Working Hours Counter    |
| 19 ModBus settings          |
| 20 Save settings            |
| 21 Load Settings            |
| 22 Restore Default Settings |
| 23 Contrast                 |
| 24 Debug page               |

Select the menu item using ▲ or ▼.

| Installer Menu        |
|-----------------------|
| 1 Language            |
| 2 Date/time           |
| 3 Machine orientation |
| 4 Normal Mode         |
| 6 Bypass settings     |

It allows to select one language among English, Italiano, Deutsch, Čeština, Slovenský, Français, Español, Nederlandse, 中国, Magyar and Русский.

Press OK to enter.  
Select the language using ▲ or ▼.  
Press OK to select.  
Factory setting (DEFAULT): English.

| Installer Menu        |
|-----------------------|
| 1 Language            |
| 2 Date/time           |
| 3 Machine orientation |
| 4 Normal Mode         |
| 6 Bypass settings     |

It allows to set the date and the time.  
Press OK to enter.  
Select the item using ▲ or ▼ and press OK.  
Set the date and the time using ▲ or ▼ and press OK to confirm.  
Press ESC to go back to the previous menu.

| Installer Menu        |
|-----------------------|
| 1 Language            |
| 2 Date/time           |
| 3 Machine orientation |
| 4 Normal Mode         |
| 6 Bypass settings     |

It allows to select the orientation of the duct connections from and to outside (LEFT or RIGHT hand configuration as per § 3.3).

Press OK to enter.  
Choose “Left” or “Right” using ▲ or ▼.  
Press OK to select.  
Factory setting (DEFAULT): Left.

| Installer Menu        |
|-----------------------|
| 1 Language            |
| 2 Date/time           |
| 3 Machine orientation |
| 4 Normal Mode         |
| 6 Bypass settings     |

It allows to select one operation among Normal Mode 3V, Slave or Constant Pressure.

Press OK to enter.  
Choose the operation mode using ▲ or ▼. Press OK to select.  
Factory setting (DEFAULT): 3V

#### 3V Mode

To adjust the speeds, refer to the paragraph “10 Speed setting” in the Installer Menu.

#### Slave Mode

It allows to control the speed by means of the 0-10V analogic input: any other operation logic is ignored.

If the Slave mode is activated, the icon  and the word Slave are displayed.

#### Constant Pressure Mode

Currently not available.

| Installer Menu        |
|-----------------------|
| 1 Language            |
| 2 Date/time           |
| 3 Machine orientation |
| 4 Normal Mode         |
| 6 Bypass settings     |

It allows to set the Bypass operation parameters.

Press OK to enter.  
Select the submenu item using ▲ or ▼ and press OK to confirm:  
1 Desired Temperature: it is the ambient temperature desired by the user.  
2 Tmax Free Heating: it is the maximum allowed outside temperature for free heating operation.  
3 Tmin Free Cooling: it is the minimum allowed outside temperature for free cooling operation.

The setting ranges are:

Desired Temperature: 15°C ÷ 30°C. Factory setting (DEFAULT): 23°C.

Tmax Free Heating: 25°C ÷ 30°C. Factory setting (DEFAULT): 28°C.

Tmin Free Cooling: 15°C ÷ 20°C. Factory setting (DEFAULT): 18°C.

Increase/decrease the temperature using ▲ or ▼.

Press OK to select.

Press ESC to go back to the previous menu.

If the Bypass functionality is activated, the icon  is displayed.

| Installer Menu           |
|--------------------------|
| 8 Heating                |
| 10 Speed setting         |
| 11 Airflow Balancing     |
| 12 F7 filter             |
| 13 Filter Alarm interval |

To be selected only in case an external heating element (not supplied with the unit) is used.  
Press OK to enter.

“1 Heater”  
Press OK to enter.  
Choose NO/PRE/POST using ▲ or ▼.  
Press OK to select.  
Factory setting (DEFAULT): NO.

If “NO”: the HEAT output (Fig. 5h) is never activated.

If “PRE”: the heater is installed to the “intake air side - T21” (Fig. 7.a and 7.b) and the HEAT output (Fig. 5q) is activated.

“2 Heating threshold PRE”:  
it allows to set the heating threshold.  
The setting range is: -20°C ÷ +10°C.  
Increase/decrease the temperature using ▲ or ▼.  
Press OK to select.  
Factory setting (DEFAULT): 0°C.  
If the heater is activated, the icon  is displayed.

If “POST”: the heater is installed to the “supply air side T22” or “extract air side T11” (Fig. 7a and 7.b); use the submenu “4 POST Temperature input” to select the side. The HEAT output (Fig. 5q) is activated.

“3 Heating threshold POST”:  
it allows to set the heating threshold.  
The setting range is: +15°C ÷ +25°C.  
Increase/decrease the temperature using ▲ or ▼.  
Press OK to select.  
Factory setting (DEFAULT): +20°C.  
If the heater is activated, the icon  is displayed.

| Installer Menu           |
|--------------------------|
| 8 Heating                |
| 10 Speed setting         |
| 11 Airflow Balancing     |
| 12 F7 filter             |
| 13 Filter Alarm interval |

It allows to adjust the speeds in Normal Mode 3V, Boost or Holiday.  
Press OK to enter.  
Choose speed 1, speed 2, speed 3, Boost or Holiday using ▲ or ▼.  
Press OK to select.

The setting ranges are:  
Speed 1: 10% ÷ 80%. Factory setting (DEFAULT): 40%.  
Speed 2: 20% ÷ 90%. Factory setting (DEFAULT): 60%.  
Speed 3: 30% ÷ 100%. Factory setting (DEFAULT): 80%.  
Boost: Speed 3 ÷ 100%. Factory setting (DEFAULT): 100%.  
Holiday: 10% ÷ 40%. Factory setting (DEFAULT): 20%.

Increase/decrease the speed using ▲ or ▼.  
Press OK to select.  
Press ESC to go back to the previous menu.

| Installer Menu           |
|--------------------------|
| 8 Heating                |
| 10 Speed setting         |
| 11 Airflow Balancing     |
| 12 F7 filter             |
| 13 Filter Alarm interval |

It allows to adjust the balancing of the two airflows.  
Press OK to enter.  
Select the submenu item using ▲ or ▼: press OK to confirm.

1 Advanced Balancing  
It allows to set the airflow balancing at speed 1-2-3-Boost, in supply and extract, only if the unit operates in Normal Mode 3V.  
Choose NO or YES using ▲ or ▼.  
Press OK to confirm.  
Factory setting (DEFAULT): NO

If "NO", the submenu "2 Supply Airflow" is displayed.  
It allows to adjust the supply airflow against the extract airflow: the selected value is applied to any speed.  
The setting range is: -30% ÷ +30%.  
Factory setting (DEFAULT): 0%.  
Increase/decrease the speed using ▲ or ▼.  
Press OK to select.  
Press ESC to go back to the previous menu.

If "YES", new submenu items are displayed which allows to set the airflow balancing for each speed (1-2-3-Boost) and for each motor (supply/extract).  
The setting range for any speed is: -30% ÷ +30%.  
Factory setting for any speed (DEFAULT): 0%.  
Increase/decrease the speed using ▲ or ▼.  
Press OK to select.  
Press ESC to go back to the previous menu.

| Installer Menu           |
|--------------------------|
| 8 Heating                |
| 10 Speed setting         |
| 11 Airflow Balancing     |
| 12 F7 filter             |
| 13 Filter Alarm interval |

It allows to select the F7 filter in case the unit is not equipped with it from factory.  
The F7 filter should be installed to the "supply air side T22" (Fig. 7 a and 7.b).  
Press OK to enter.  
Choose NO or YES using ▲ or ▼.  
Press OK to select.  
Factory setting (DEFAULT) for QR590E: YES.  
Factory setting (DEFAULT) for QR280E: NO.

| Installer Menu           |
|--------------------------|
| 8 Heating                |
| 10 Speed setting         |
| 11 Airflow Balancing     |
| 12 F7 filter             |
| 13 Filter Alarm interval |

It allows to set the Filter Alarm period: the system has a timer which activates the Filter warning (Fig. 7c - Ⓢ) on the LCD at regular intervals.  
Press OK to enter.  
Choose among 2-3-4-5-6 months using ▲ or ▼.  
Press OK to select.  
Factory setting (DEFAULT): 3 months

| Installer Menu           |
|--------------------------|
| 15 Constant Pressure     |
| 17 Periodic purge        |
| 18 Working Hours Counter |
| 19 ModBus settings       |
| 20 Save settings         |

Currently not available.

| Installer Menu           |
|--------------------------|
| 15 Constant Pressure     |
| 17 Periodic purge        |
| 18 Working Hours Counter |
| 19 ModBus settings       |
| 20 Save settings         |

It allows to activate a short operation cycle of the fans at 100% speed for twice in a day.  
Press OK to enter.  
Choose NO or YES using ▲ or ▼.  
Factory setting (DEFAULT): NO.

If "YES" the following submenu items are displayed:  
1 Periodic purge length  
It allows to set the purge duration.  
Press Ok to select.  
The setting range is: 1 ÷ 5 minutes.  
Increase/decrease the minutes using ▲ or ▼.  
Press OK to confirm.  
Factory setting (DEFAULT): 2 minutes.

2 Activation time  
It allows to set two times to activate the cycle.  
Press OK to select.  
Increase/decrease the hours/minutes using ▲ or ▼.  
Press Ok to switch from hours to minutes.  
Press OK to confirm.  
Factory setting (DEFAULT): ore 8:00 (8 a.m.) e ore 20:00 (8 p.m.).

When activated, the BOOST word flushes on the LCD. (Fig. 7c - ⑨).

Press ESC to go back to the previous menu.

| Installer Menu           |
|--------------------------|
| 15 Constant Pressure     |
| 17 Periodic purge        |
| 18 Working Hours Counter |
| 19 ModBus settings       |
| 20 Save settings         |

The system keeps trace of the actual working hours of the unit. This value cannot be changed.  
Data is saved both on the motherboard and on the control panel CTRL-DSP, to be safe in case of fault.

The counter stops if the unit is powered OFF and if the Weekly Timer is OFF .  
Press OK to enter.  
Press ESC to go back to the previous menu.

| Installer Menu           |
|--------------------------|
| 15 Constant Pressure     |
| 17 Periodic purge        |
| 18 Working Hours Counter |
| 19 ModBus settings       |
| 20 Save settings         |

The unit can be controlled via ModBus (ModBus RTU over RS485).  
For specification, contact our customer service.

| Installer Menu           |
|--------------------------|
| 15 Constant Pressure     |
| 17 Periodic purge        |
| 18 Working Hours Counter |
| 19 ModBus settings       |
| 20 Save settings         |

It allows to save the setting of the installation #1 (prototype) in the internal memory of the CTRL-DSP to be loaded afterwards on other units.  
Press OK to enter.  
Choose the position where to save the setting using ▲ or ▼.  
Up to 8 different settings can be saved.  
Press OK to select.  
Press OK to confirm.  
Press ESC to go back to the previous menu.

| Installer Menu              |
|-----------------------------|
| 21 Load Settings            |
| 22 Restore Default Settings |
| 23 Contrast                 |
| 24 Debug page               |

It allows to load the saved setting on the next unit.  
Press OK to enter.  
Choose the desired saved setting using ▲ or ▼.  
Press OK to select.  
Press OK to confirm.  
Press ESC to go back to the previous menu.

| Installer Menu                    |
|-----------------------------------|
| 21 Load Settings                  |
| 22 Restore Default Settings brica |
| 23 Contrast                       |
| 24 Debug page                     |

It allows to restore all the factory settings (DEFAULT).  
Press OK to enter.  
Press OK to confirm.

| Installer Menu              |
|-----------------------------|
| 21 Load Settings            |
| 22 Restore Default Settings |
| 23 Contrast                 |
| 24 Debug page               |

It allows to set the LCD contrast.  
Press OK to enter.  
Increase/decrease the contrast using ▲ or ▼.  
Press OK to confirm.

| Installer Menu              |
|-----------------------------|
| 21 Load Settings            |
| 22 Restore Default Settings |
| 23 Contrast                 |
| 24 Debug page               |

It shows the internal functional parameters of the unit.  
Press OK to enter.  
Press ESC to go back to the previous menu.

### 7.3 Additional functionalities

#### REMOTE ENABLE

It allows to activate/deactivate the unit from remote when the CTRL-DSP is not used (e.g. in case of ModBus). To enable this functionality, connect the HY/S1 input (Fig.5 q) removing the bridge. With open contact, DISABLED flushes on the LCD (Fig. 7c - ).

#### BYPASS

The QR units are equipped with a physical bypass which allows to mitigate the heat exchange when the indoor and outdoor temperature combinations are such that the heat exchange is not recommended. If activated the Bypass icon  is displayed (Fig. 7c).

#### ANTI-FROST

Intake fan speed is reduced during very cold weather in order to prevent ice inside the unit which could damage the heat exchanger. If activated, the ANTI-FROST icon  is displayed (Fig. 7c).

#### ERRORS WARNING DISPLAYED ON THE CTRL-DSP

Code error description (Fig. 7.c - )

- E000 no RS485 connection between the CTRL-DSP and the motherboard
- E001 no rotation of the exhaust air fan (Fig. 8.a -  and 8.b - )
- E002 no rotation of the intake air fan (Fig. 8.a -  and 8.b - )
- E003 thermistor T11 broken/disconnected (Fig. 7.a and 7.b)
- E004 thermistor T12 broken/disconnected (Fig. 7.a and 7.b)
- E005 thermistor T21 broken/disconnected (Fig. 7.a and 7.b)
- E006 thermistor T22 broken/disconnected (Fig. 7.a and 7.b)
- E007 dehumidifier alarm (BST INPUT)
- E008 CTRL-DSP internal error

NOTE: if CTRL-DSP is absent (or faulty), the unit operates in the previously set mode.  
The Weekly Timer, Night Mode and Filter Alarm functionalities do not work.

## 8 MAINTENANCE AND SERVICE

### WARNING

Make sure that specific warnings and cautions in Chapter 2 "Precautions" are carefully read, understood and applied!

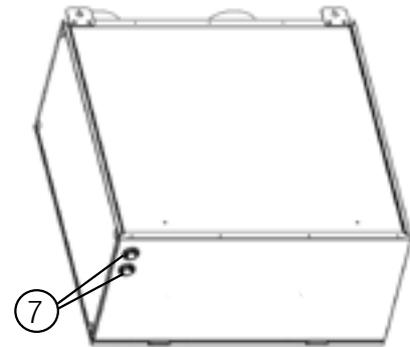
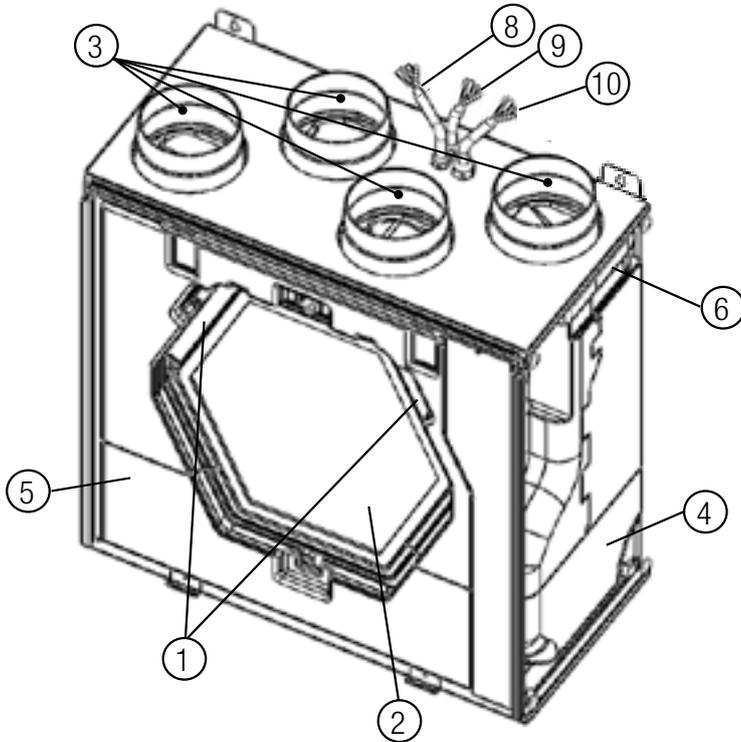
**Maintenance can be carried out by the user.**

**Service must be performed only by an authorized installer and in accordance with local rules and regulations.**

Questions regarding installation, use, maintenance and service of the unit should be answered by your installer or place of purchase!

### 8.1 Components list

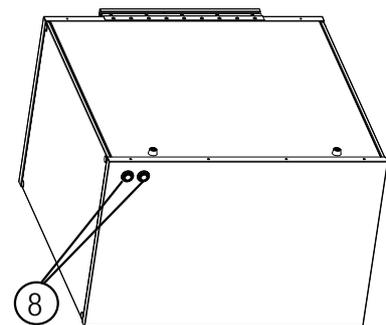
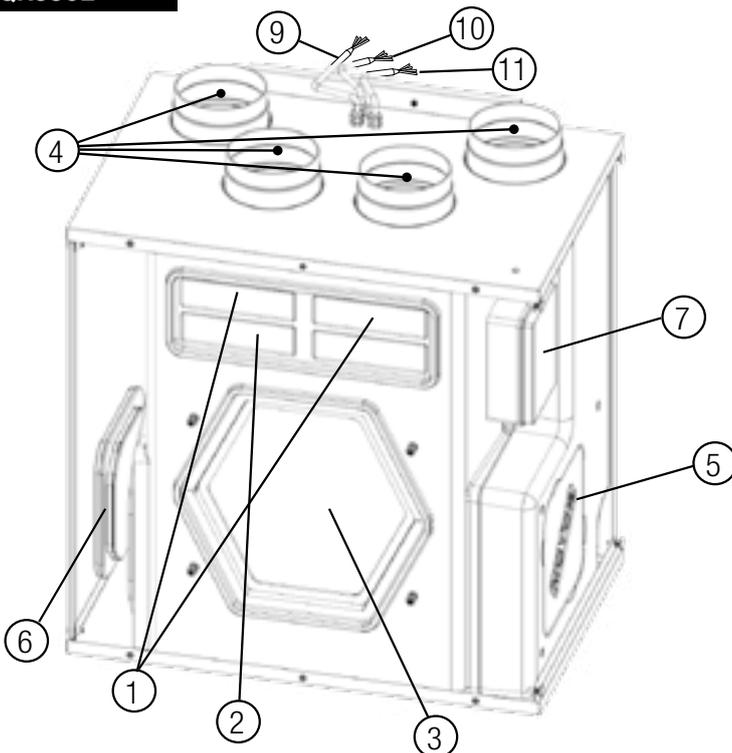
#### QR280E



- ① G4 FILTER
- ② HEAT EXCHANGER
- ③ THERMISTOR
- ④ FAN, INTAKE AIR
- ⑤ FAN, EXHAUST AIR
- ⑥ ELECTRICAL CONNECTION BOARD
- ⑦ ADDITIONAL CABLE ENTRY
- ⑧ CONTROL CABLE
- ⑨ SUPPLY CABLE
- ⑩ CABLE FOR REMOTE SENSOR

Fig. 8.a QR280E internal components

#### QR590E



- ① G4 FILTER
- ② F7 FILTER
- ③ HEAT EXCHANGER
- ④ THERMISTOR
- ⑤ FAN, INTAKE AIR
- ⑥ FAN, EXHAUST AIR
- ⑦ ELECTRICAL CONNECTION BOARD
- ⑧ ADDITIONAL CABLE ENTRY
- ⑨ CONTROL CABLE
- ⑩ SUPPLY CABLE
- ⑪ CABLE FOR REMOTE SENSOR

Fig. 8.b QR590E internal components

## 8.2 Description of Components

### Fans

The fans have external rotor motors of EC type which can be steplessly controlled individually between 10-100%. The motor bearings are life time lubricated and maintenance free. It is possible to easily disconnect and replace the fans if necessary.

### Filters

The filters are of filter quality G4 for both the supply air and extract air filter.

The and QR590E units are equipped with a F7 filter on the supply air.

The filters need to be cleaned regularly (and replaced when polluted) during maintenance. New sets of filters can be acquired from your installer or wholesaler.

### Heat exchanger

The unit is equipped with an enthalpic heat exchanger, suitable to transfer thermal energy and humidity from one airflow to the other. The heat exchanger is removable for cleaning and maintenance during service.

### Thermistors

Temperature probes to implement temperature dependent functions.

## 8.3 Maintenance

### WARNING

Make sure that the mains supply to the unit is disconnected before performing any installation, service, maintenance or electrical work!

### QR280E

- Keep the unit surface free from dust.
- Clean the filters with a vacuum cleaner following the below illustrations (Fig. 8.c-d-e-f) when the FILTER signal (Fig. 7.c - **Ⓔ**) is displayed on LCD. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions.
- Press FILTER button (Fig. 7.c - **Ⓕ**) to reset the Filter Alarm.
- Filters must be replaced every year.

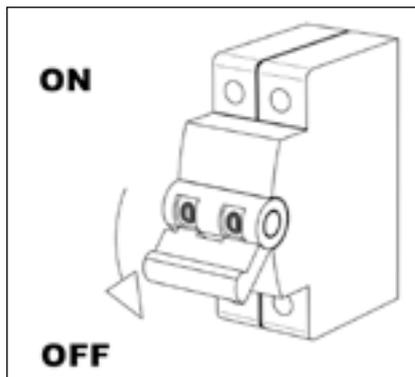


Fig. 8.c

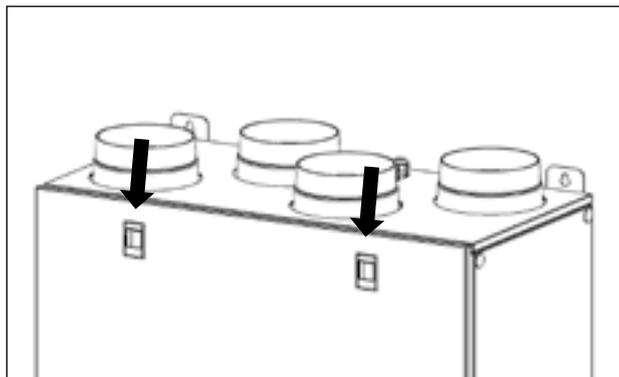


Fig. 8.d

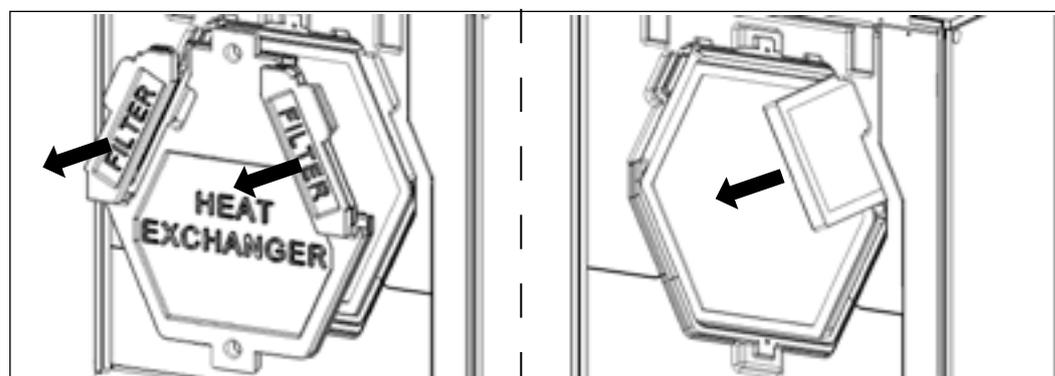
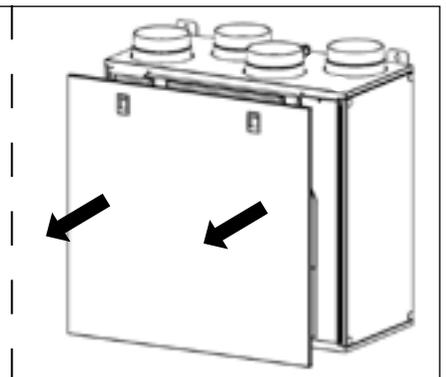


Fig. 8.e

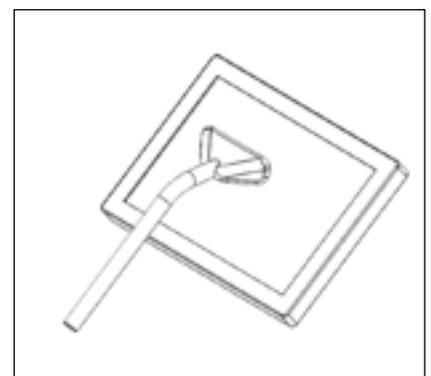


Fig. 8.f

## QR590E

- Keep the unit surface free from dust.
- Clean the filters with a vacuum cleaner following the below illustrations Fig. 8.g-h-i-j unit when the FILTER signal (Fig. 7.c - ⑤) is displayed on LCD. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions.
- Press FILTER button (Fig. 7.c - ④) to reset the Filter Alarm.
- Filters must be replaced every year.

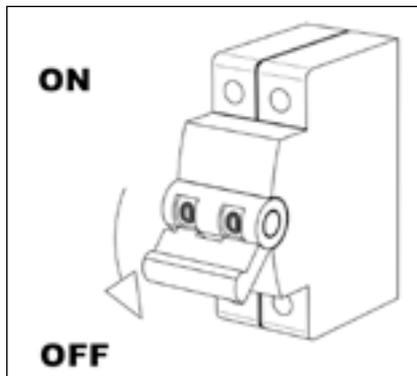


Fig. 8.g

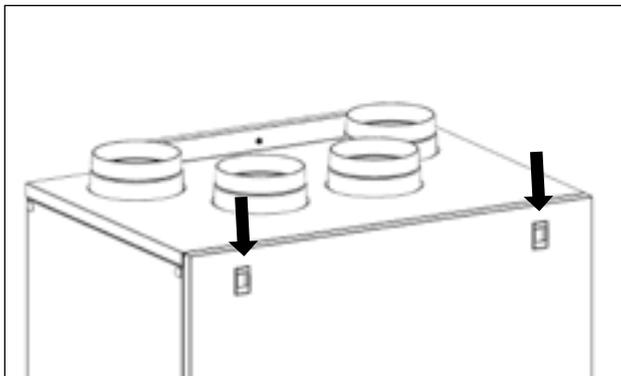


Fig. 8.h

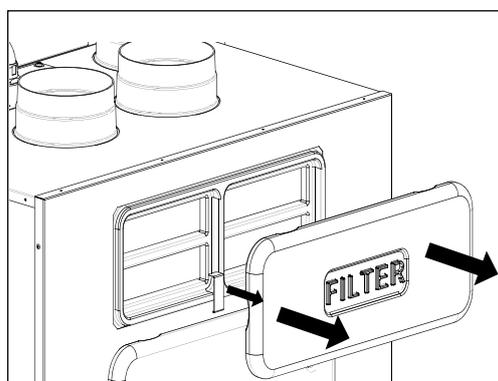
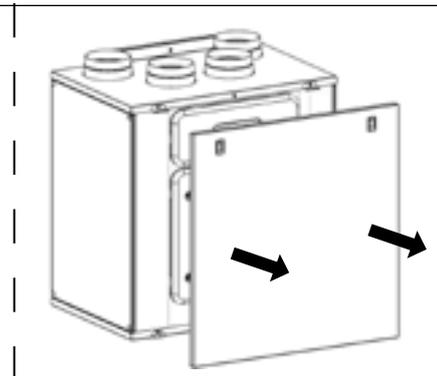


Fig. 8.i

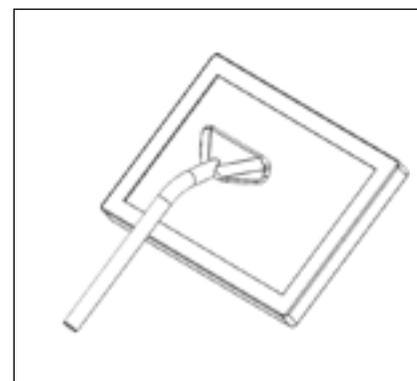
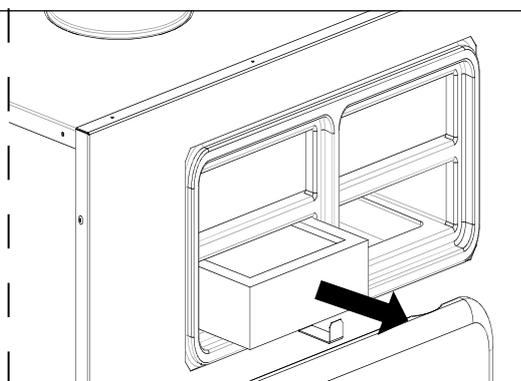


Fig. 8.j

## 8.4 Service

### WARNING

Make sure that the mains supply to the unit is disconnected before performing any installation, service, maintenance or electrical work!

### WARNING

The installation and service of the unit and complete ventilation system must be performed by an authorized installer and in accordance with local rules and regulations.

## QR280E

- Keep the unit surface free from dust.
- Clean the filters with a vacuum cleaner following the below illustrations (Fig. 8.k-l-m-n) when the FILTER signal (Fig. 7.c - ⑤) is displayed on LCD. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions.
- Press FILTER button (Fig. 7.c - ④) to reset the Filter Alarm.
- Filters must be replaced every year.

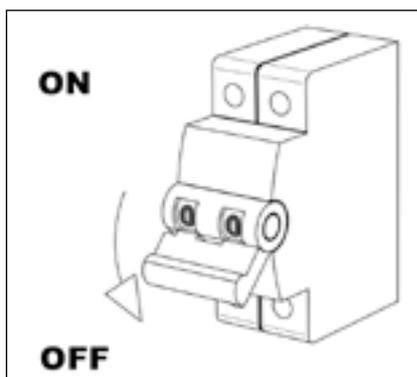


Fig. 8.k

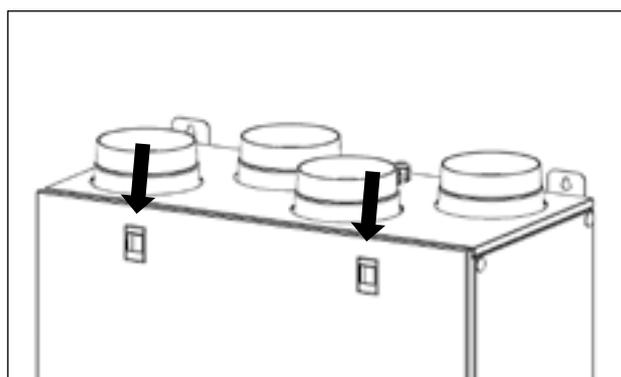
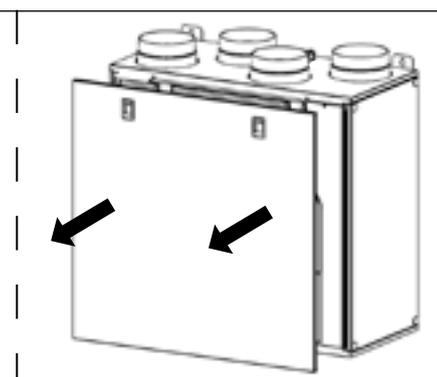


Fig. 8.l



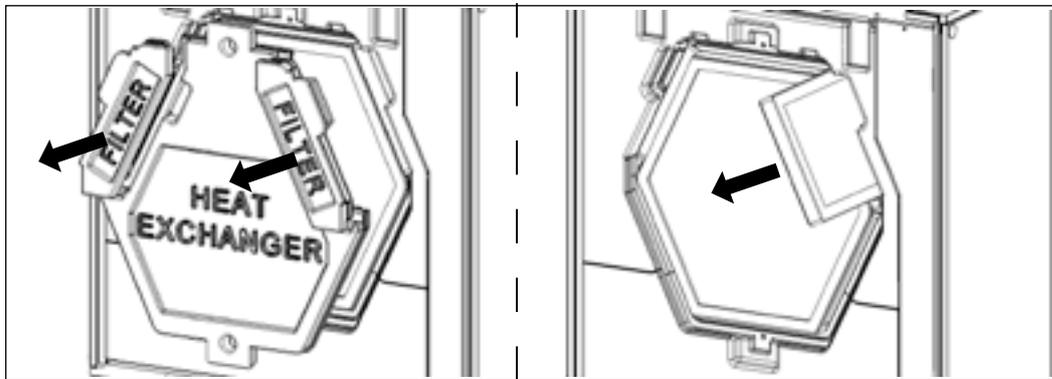


Fig. 8.m

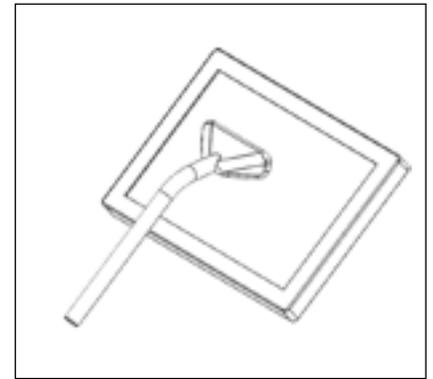


Fig. 8.n

- Clean the heat exchanger every year with a vacuum cleaner. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions and on frequency of filter cleaning (Fig. 8.k-l-o-p).

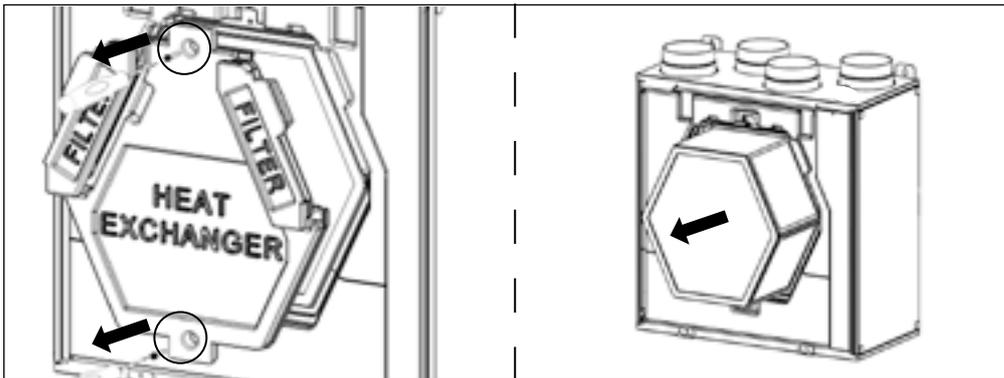


Fig. 8.o

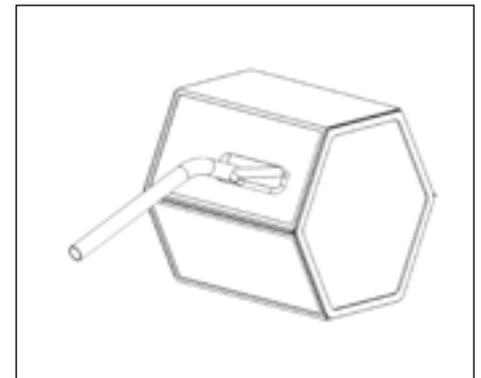


Fig. 8.p

- Clean the fans every year with a vacuum cleaner. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions and on frequency of filter cleaning. Do not move the motor balance clips (Fig. 8.k-l-o-q).

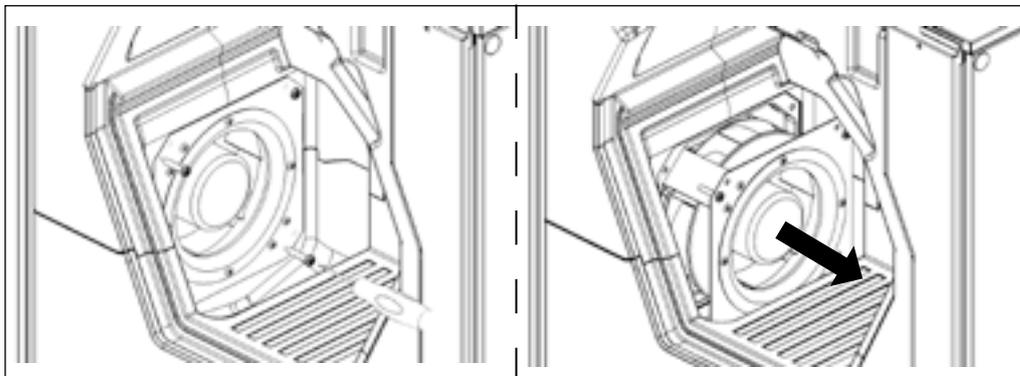
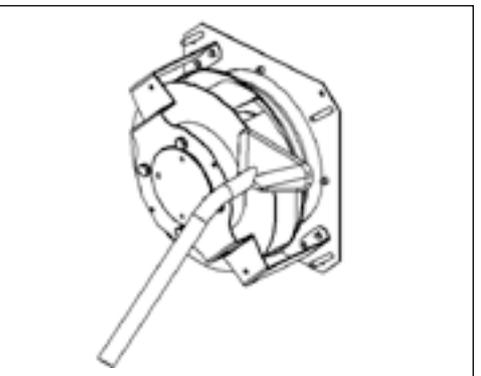


Fig. 8.q



## QR590E

- Keep the unit surface free from dust.
- Clean the filters with a vacuum cleaner following the below illustrations Fig. 8.r-s-t-u when the FILTER signal (Fig. 7.c - **e**) is displayed on LCD. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions.
- Press FILTER button (Fig. 7.c - **h**) to reset the Filter Alarm.
- Filters must be replaced every year.

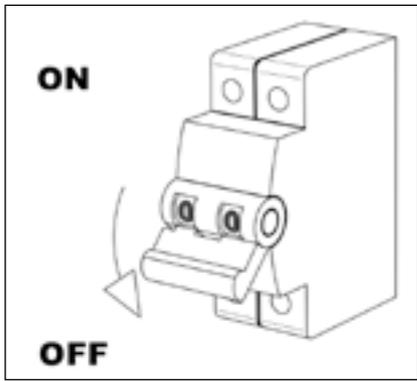


Fig. 8.r

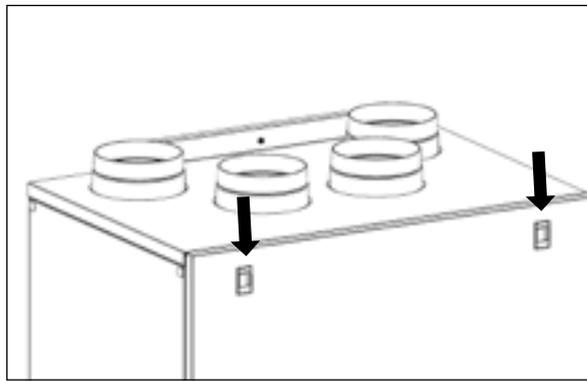


Fig. 8.s

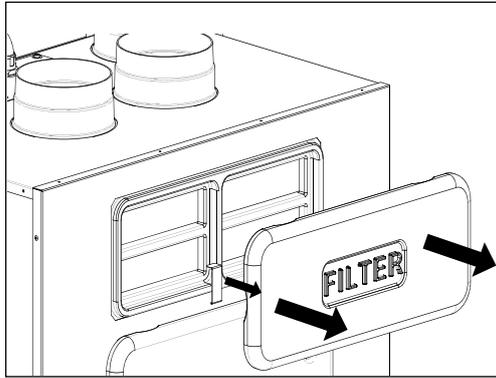
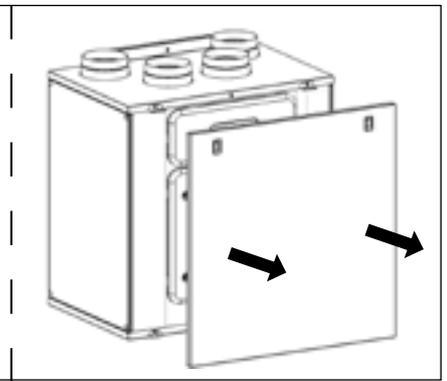


Fig. 8.t

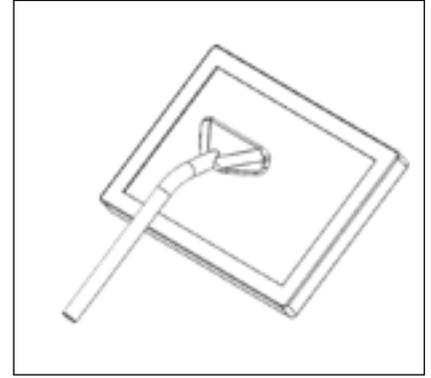
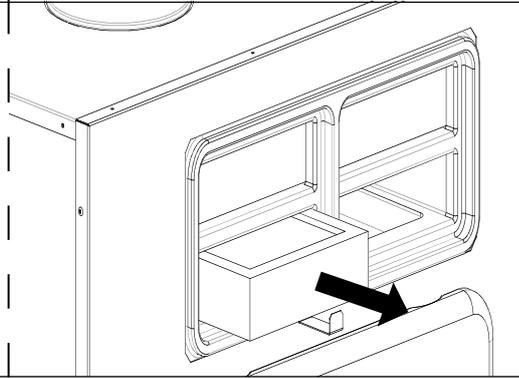


Fig. 8.u

- Clean the heat exchanger every year with a vacuum cleaner following the below illustrations Fig. 8.r-s-v. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions and on frequency of filter cleaning.

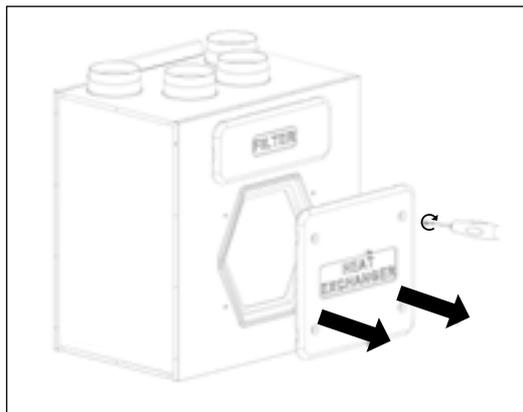
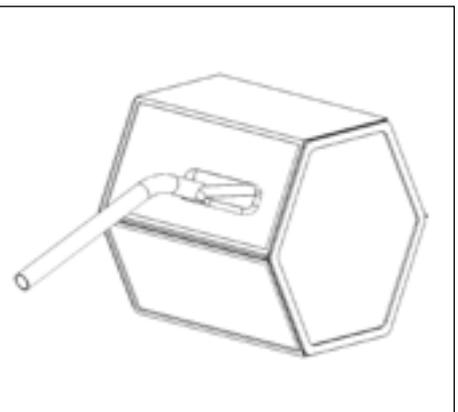
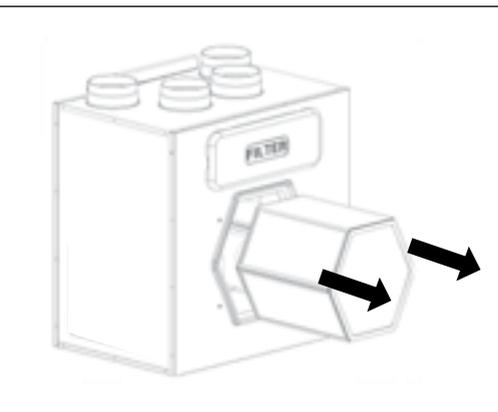


Fig. 8.v



- Clean the fans every year with a vacuum cleaner following the below illustrations Fig. 8.r-s-w. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions and on frequency of filter cleaning. Do not move the motor balance clips.

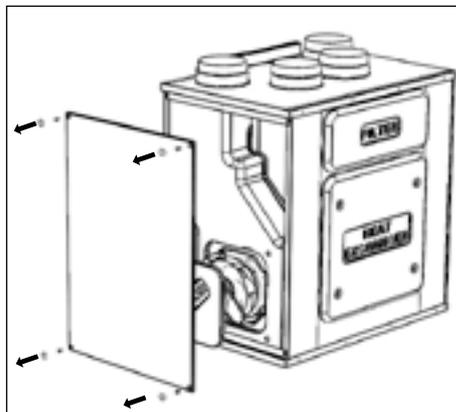
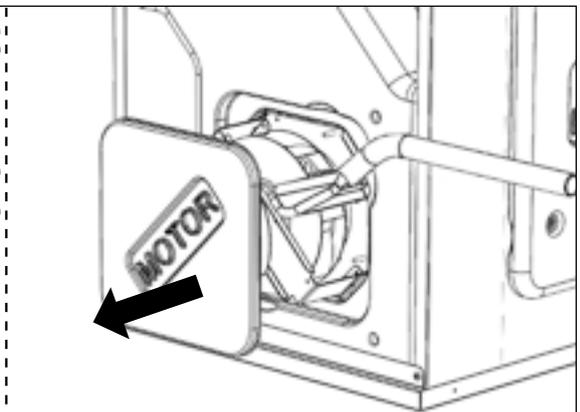
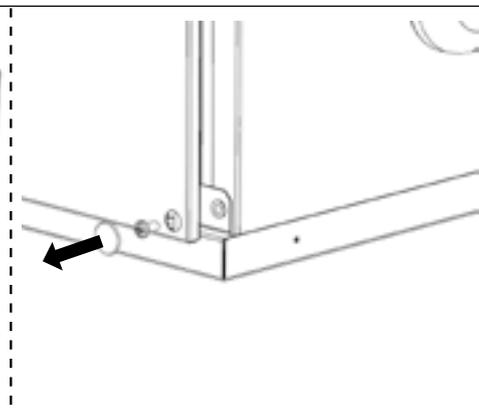


Fig. 8.w



## 8.5 Troubleshooting

Fans do not start

1. Check that main supply gets to the unit.
2. Check that all connections are working (all connections in terminal box and fast couplings of intake and exhaust air fans).

Reduced airflow

1. Check setting of fan speed on the CTRL-DSP (controller supplied).
2. Check filters. Change of filters required?
3. Check diffusers. Re-setting or cleaning of grilles and diffusers required?
4. Check fans and heat exchange block. Cleaning required?
5. Check if air intake and exhaust have been clogged.
6. Check ducting system for damage and/or dirt accumulation.
7. Check if Anti-frost icon  is displayed on LCD.

Fan noise/vibrations

1. Clean fan impellers. Cleaning required?
2. Check that the fans are firmly in place within the unit.

Excessive air noise

1. Check setting of fan speed on the CTRL-DSP (controller supplied).
2. Check grilles and diffusers. Re-setting or cleaning of grilles and diffusers required?

Unpleasant smell

1. Check filters. Change of filters required?
2. Check ducting system and grilles and diffusers. Cleaning required?

## 9 DISPOSAL AND RECYCLING



Information on disposal of units at the end of life.

This product complies with EU Directive 2002/96/EC.

The symbol of the crossed-out dustbin indicates that this product must be collected separately from other waste at the end of its life. The user must, therefore, dispose of the product in question at suitable electronic and electro-technical waste disposal collection centres, or else send the product back to the retailer when purchasing a new, equivalent type device.

Separate collection of decommissioned equipment for recycling, treatment and environmentally compatible disposal helps to prevent negative effects on the environment and on health and promotes the recycling of the materials that make up the equipment.

Improper disposal of the product by the user may result in administrative sanctions as provided by law.





**10. Direttiva ErP - Regolamenti 1253/2014 - 1254/2014**  
**ErP Directive - Regulations 1253/2014 - 1254/2014**

|     |  |                       |  |  |  |  |  |  |
|-----|--|-----------------------|--|--|--|--|--|--|
| a)  | Marchio - <i>Mark</i>  | -                     | AERAULIQA  |  |  | AERAULIQA  |  |  |
| b)  | Modello - <i>Model</i>   | -                     | QR280E   |  |  | QR590E   |  |  |
| c)  | Classe SEC - <i>SEC class</i>  | -                     | A  | B  | B  | A  | B  | B  |
| c1) | SEC climi caldi - <i>SEC warm climates</i>   | kWh/m <sup>2</sup> .a | -14,3  | -9,8   | -5,8   | -14,9  | -10,8  | -7,2   |
| c2) | SEC climi temperati - <i>SEC average climates</i>  | kWh/m <sup>2</sup> .a | -37,2  | -31,7  | -26,9  | -38,0  | -32,9  | -28,6  |
| c3) | SEC climi freddi - <i>SEC cold climates</i>  | kWh/m <sup>2</sup> .a | -72,8  | -65,4  | -59,3  | -73,7  | -66,9  | -61,2  |
|     | Etichetta energetica - <i>Energy label</i>   | -                     | Si<br>Yes  |  |  | Si<br>Yes  |  |  |
| d)  | Tipologia unità - <i>Unit typology</i>   | -                     | Residenziale - bidirezionale<br><i>Residential - bidirectional</i>   |  |  | Residenziale - bidirezionale<br><i>Residential - bidirectional</i>   |  |  |
| e)  | Tipo azionamento - <i>Type of drive</i>  | -                     | Azionamento a velocità variabile<br><i>Variable speed drive</i>  |  |  | Azionamento a velocità variabile<br><i>Variable speed drive</i>  |  |  |
| f)  | Sistema di recupero calore<br><i>Type of Heat Recovery System</i>  | -                     | A recupero<br><i>Heat recovery</i>   |  |  | A recupero<br><i>Heat recovery</i>   |  |  |
| g)  | Efficienza termica - <i>Thermal efficiency of heat recovery</i>  | %                     | 70   |  |  | 71   |  |  |
| h)  | Portata massima @100Pa - <i>Maximum flow rate @100Pa</i>   | m <sup>3</sup> /h     | 256  |  |  | 561  |  |  |
| i)  | Potenza elettrica (alla portata massima)<br><i>Electric power input at maximum flow rate</i>                     | W                     | 160  |  |  | 343  |  |  |
| j)  | Livello potenza sonora (L <sub>wa</sub> ) - <i>Sound power level (L<sub>wa</sub>)</i>                            | dBA                   | 56   |  |  | 58   |  |  |
| k)  | Portata di riferimento - <i>Reference flow rate</i>  | m <sup>3</sup> /h     | 179  |  |  | 393  |  |  |
| l)  | Differenza di pressione di riferimento<br><i>Reference pressure difference</i>                                   | Pa                    | 50   |  |  | 50   |  |  |
| m)  | Potenza assorbita specifica (SPI)<br><i>Specific power input (SPI)</i>   | W/(m <sup>3</sup> /h) | 0,385  |  |  | 0,344  |  |  |
| n1) | Fattore di controllo - <i>Control factor</i>   | -                     | 0,65   | 0,85   | 1  | 0,65   | 0,85   | 1  |
| n2) | Tipologia di controllo - <i>Control typology</i>   | -                     | Controllo<br>ambientale<br>locale<br><i>Local demand<br/>control</i>   | Controllo<br>ambientale<br>centrale<br><i>Central demand<br/>control</i> | Controllo<br>manuale<br>(no DCV)<br><i>Manual control<br/>(no DCV)</i> | Controllo<br>ambientale<br>locale<br><i>Local demand<br/>control</i>   | Controllo<br>ambientale<br>centrale<br><i>Central demand<br/>control</i> | Controllo<br>manuale<br>(no DCV)<br><i>Manual control<br/>(no DCV)</i> |
| o1) | Trafilamento interno massimo<br><i>Maximum internal leakage rate</i>   | %                     | 1,5  |  |  | 0,8  |  |  |
| o2) | Trafilamento esterno massimo<br><i>Maximum external leakage rate</i>   | %                     | 1,5  |  |  | 0,5  |  |  |
| p1) | Tasso di miscela interno - <i>Internal mixing rate</i>   | %                     | N/A  |  |  | N/A  |  |  |
| p2) | Tasso di miscela esterno - <i>External mixing rate</i>   | %                     | N/A  |  |  | N/A  |  |  |
| q)  | Segnale avvertimento filtro - <i>Visual filter warning</i>   | -                     | Avviso su display "FILTER"<br><i>Visual filter warning on display</i>  |  |  | Avviso su display "FILTER"<br><i>Visual filter warning on display</i>  |  |  |
| r)  | Istruzioni installazione griglie<br><i>Instructions to install regulated grilles</i>                             | -                     | N/A  |  |  | N/A  |  |  |
| s)  | Indirizzo Internet istruzioni di pre/disassemblaggio<br><i>Internet address for pre/disassembly instructions</i> | -                     | <a href="http://www.aerauliqa.it">www.aerauliqa.it</a><br><a href="http://www.aerauliqa.com">www.aerauliqa.com</a> |  |  | <a href="http://www.aerauliqa.it">www.aerauliqa.it</a><br><a href="http://www.aerauliqa.com">www.aerauliqa.com</a> |  |  |
| t)  | Sensibilità del flusso alle variazioni di pressione<br><i>Airflow sensitivity to pressure variations</i>         | %                     | N/A  |  |  | N/A  |  |  |
| u)  | Tenuta all'aria interna/esterna<br><i>Indoor/outdoor air tightness</i>   | m <sup>3</sup> /h     | N/A  |  |  | N/A  |  |  |
| v1) | Consumo annuo di energia (AEC) climi caldi<br><i>AEC - Annual electricity consumption - warm climates</i>        | kWh                   | 2  | 3,5  | 4,8  | 1,8  | 3,1  | 4,3  |
| v2) | Consumo annuo di energia (AEC) climi temperati<br><i>AEC - Annual electricity consumption - average climates</i> | kWh                   | 2,5  | 3,9  | 5,3  | 2,3  | 3,6  | 4,8  |
| v3) | Consumo annuo di energia (AEC) climi freddi<br><i>AEC - Annual electricity consumption - cold climates</i>       | kWh                   | 7,9  | 9,3  | 10,7   | 7,6  | 8,9  | 10,1   |
| w1) | Risparmio di riscaldamento annuo (AHS) climi caldi<br><i>AHS - Annual heating saved - warm climates</i>          | kWh                   | 19,4   | 18,5   | 17,8   | 19,4   | 18,6   | 18,0   |
| w2) | Risparmio di riscaldamento annuo (AHS) climi temperati<br><i>AHS - Annual heating saved - average climates</i>   | kWh                   | 42,8   | 40,9   | 39,4   | 43,0   | 41,2   | 39,8   |
| w3) | Risparmio di riscaldamento annuo (AHS) climi freddi<br><i>AHS - Annual heating saved - cold climates</i>         | kWh                   | 83,7   | 80,0   | 77,2   | 84,1   | 80,5   | 77,8   |